

Tightening Instructions for Cylinder Head

530.681

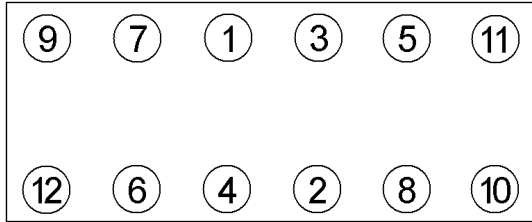
suitable for
adaptable a



Das Original

Head shape

Tightening



- Tightening/
- * 30 Nm
 - 20 Nm
 - ▶ 60°
 - ▶ 60°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

Engine type

Cyl. 4 - 6

M 96.21

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