

Tightening Instructions for Cylinder Head

233.211

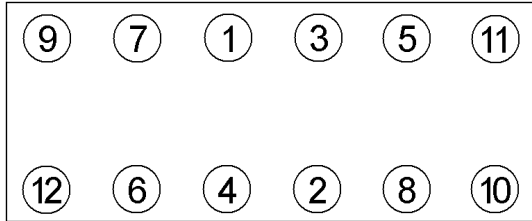
suitable for
adaptable a



Das Original

Head shape

Tightening



Tightening/	*	30 Nm
	□	20 Nm
	▶	60°
	▶	60°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

Engine type

Cyl. 4 - 6

M 96.20/22

233.211