Tightening Instructions for Cylinder Head

354.524

suitable for adaptable a





Head shape

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773.520

M11 x 1,5 x 140

Tightening

7











10













(5)



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Tightening/

30 Nm 50 Nm

720° lösen 30 Nm

30 Nm 110°

Explanations

*	use new cylinder head bolts
*	warm up time (80°C)
	loosen and tighten each bolt
•	relaxation time
>	torque angle

Engine type

Mot. M48.20/40/70

Cyl. 5 - 8

283,368 kW (385,500 PS)

Panamera/ S / Turbo

<u>*354.524*</u>