

Tightening Instructions for Cylinder Head

354.514

suitable for
adaptable a

Porsche

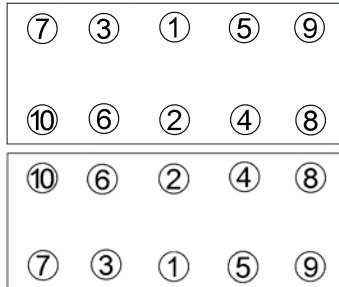


Das Original

Head shape



Tightening



773.520

M11 x 1,5 x 140

- Tightening/
- * 30 Nm
 - 50 Nm
 - 720° lösen
 - 30 Nm
 - 30 Nm
 - 110°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

Engine type

Mot. M48.20/40/70 2009 →

Cyl. 1 - 4

283,368 kW (385,500 PS)

Panamera/ S / Turbo

354.514