## 710.733 **Tightening Instructions for Cylinder Head** suitable for adaptable a Porsche Das Original Head shape Tightening (8 **(6)** (10)773.520 M11 x 1.5 x 140 30 Nm Tightening/ 50 Nm 30 Nm 30 Nm 90° Explanations use new cylinder head bolts warm up time (80°C) loosen and tighten each bolt relaxation time torque angle **Engine type** M48, M48/50 4,5 Ltr.V8 250 / 368 kW (340 / 500 PS) Cayenne