

Tightening Instructions for Cylinder Head

710.704

suitable for
adaptable a

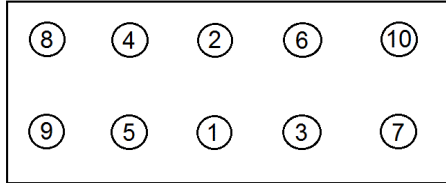
Porsche



Das Original

Head shape

Tightening



773.520

M11 x 1,5 x 140

- Tightening/
- * 30 Nm
 - 50 Nm
 - 30 Nm
 - 30 nm
 - 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
►	torque angle

Engine type

M48, M48/50

4,5 Ltr.V8
250 / 368 kW
(340 / 500 PS)

Cayenne

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