

Tightening Instructions for Cylinder Head

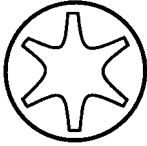
038.332

suitable for
adaptable a
Saab



Das Original

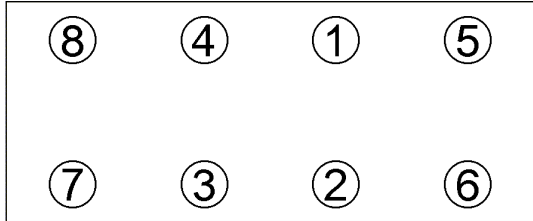
Head shape



803.000

M 11 x 105

Tightening



- Tightening/
- * 25 Nm
 - 90°
 - 90°
 - 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

3,0 Ltr. V6

Mot. Y30SE (USA), Mot. B308E

147 KW (200 PS)

Saab 9-5

038.332