

Tightening Instructions for Cylinder Head

081.581

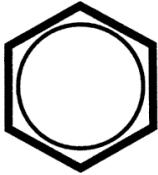
suitable for
adaptable a

OPEL



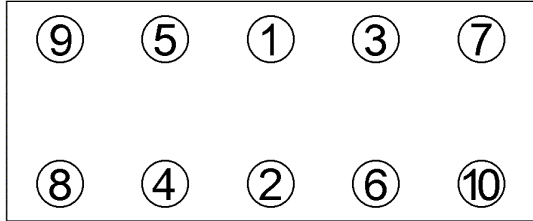
Das Original

Head shape



257.910
M 11x1,5x162

Tightening



Tightening/ * 30 Nm
➤ 75°
➤ 80°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

4 Zyl. Turbo
Mot. Z20NET, B207E, B207L, B207R

Opel Vectra C 2002-
Opel Signum 2003-
Saab 9-3 2003-

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