

Tightening Instructions for Cylinder Head

894.054

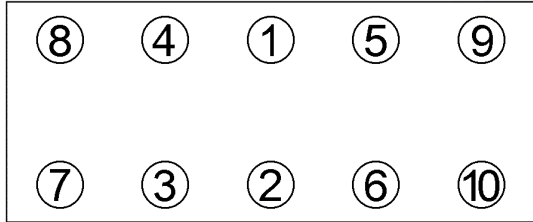
suitable for
adaptable a
Saab



Das Original

Head shape

Tightening



Tightening/

- * 60 Nm
- 80 Nm
- 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Ø: 91 mm

Mot: B204E/I/L/R/S, B206I,
B234E/I/L/R
2,0 ltr-2,3 ltr

900 II, 9000, 9-3, 9-5

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