

# Tightening Instructions for Cylinder Head

732.640

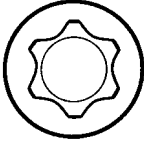
suitable for  
adaptable a

Mercedes-Benz



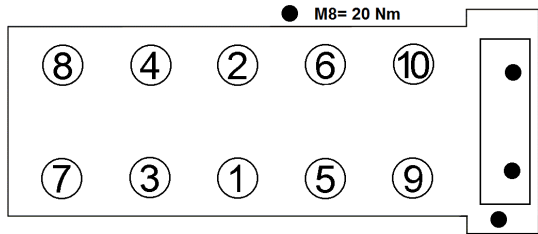
Das Original

Head shape



584.500  
M 12x1,5x226

Tightening



- Tightening/
- \* M12: 10 Nm
  - M8: 20 Nm
  - M12: 50 Nm
  - M8: 20 Nm
  - M12: 90°
  - M12: 90°
  - M12: 90°
  - M12: 90°

### Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

### Engine type

Ø: 84 mm;  $\frac{1}{2}$ : 1,35 mm

Mot: OM 651  
70-150 KW (95-204 PS)

**\*732.640\***