

# Tightening Instructions for Cylinder Head

**475.490**

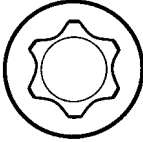
suitable for  
adaptable a

**Mercedes-Benz**



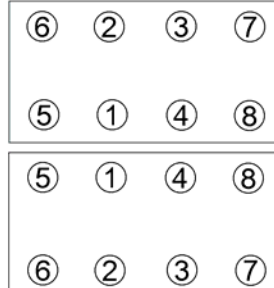
Das Original

Head shape



372.940  
M12x1,75x205

Tightening



Tightening/ \* M 12  
10 Nm  
60 Nm  
➤ 90°  
➤ 90°  
➤ 90°

M 8  
20 Nm

## Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

## Engine type

Ø 83,8 / 1,2 mm links/left

Mot: OM 642.820, 822, 850, 870, 910, 930, 940,  
950, 960, 990, 992, 993

280CDI/320CDI/350CDI  
W211, W212, W221, W164, X164, W251,  
W204, W639, C219, C209, A209, 906

**\*475.490\***