

Tightening Instructions for Cylinder Head

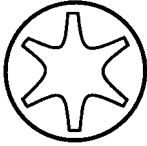
400.983



Saab

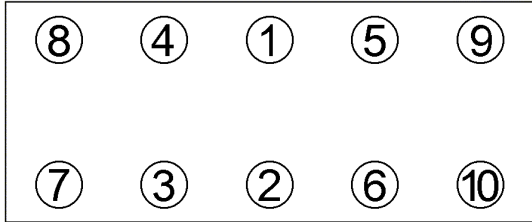
Das Original

Head shape



221.280
M 12 x 99

Tightening



Tightening/ * 40 Nm
60 Nm
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

400.983