

# Tightening Instructions for Cylinder Head

**890.662**

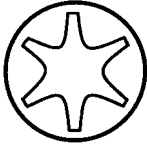
suitable for  
adaptable a

**Opel**



Das Original

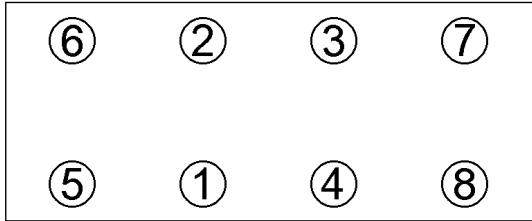
Head shape



803.000

M 11 x 105

Tightening



- Tightening/
- \* 25 Nm
  - 90°
  - 90°
  - 90°
  - 15°

### Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

### Engine type

**\*890.662\***