

# Tightening Instructions for Cylinder Head

**626.904**

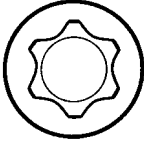
suitable for  
adaptable a

**Mercedes-Benz**



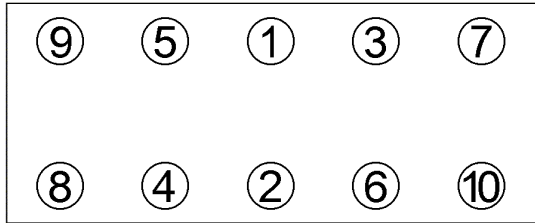
Das Original

Head shape



132.180  
M10x1,5x165

Tightening



- Tightening/
- \* 20 Nm
  - 45 Nm
  - 90°
  - 90°

## Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

## Engine type

Mot : M271

**\*626.904\***