

Tightening Instructions for Cylinder Head

758.338

suitable for
adaptable a

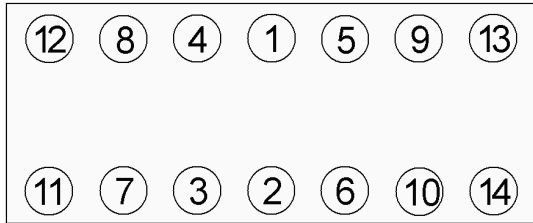
Volvo



Das Original

Head shape

Tightening



221.530

M 12 x 157

Tightening/ * 20 Nm
 * 60 Nm
 ▶ 130°

Explanations

*	use new cylinder head bolts
*	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

Engine type

758.338