

Tightening Instructions for Cylinder Head

599.050

suitable for
adaptable a

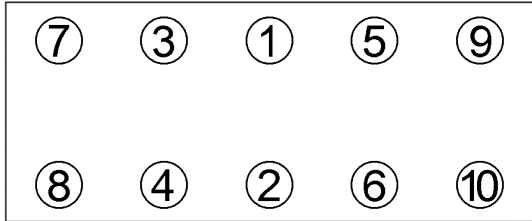
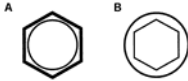
Volvo



Das Original

Head shape

Tightening



820.512

M 12 x 132

Tightening/	*	A	B
	▶	20 Nm 60 Nm 90°	60 Nm 110 Nm 80°C 30 min 110 Nm

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
▶	torque angle

Engine type

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