

Tightening Instructions for Cylinder Head

402.624

suitable for
adaptable a

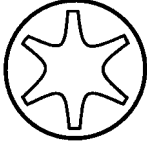
Mercedes-Benz



Das Original

Head shape

Tightening



- Tightening/
- * 10 Nm
 - 30 Nm
 - 90°
 - 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Mot: M 113.940-944, 948

rechts/right

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