

Tightening Instructions for Cylinder Head

402.464

suitable for
adaptable a

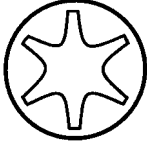
Mercedes-Benz



Das Original

Head shape

Tightening



- Tightening/
- * 10 Nm
 - 30 Nm
 - 90°
 - 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Mot: M 113.940-944, 948

links/left/gauche/izquierda

402.464