	402.345	
Tightening Instructions for Cylinder Head	suitable for	elring
	adaptable a Mercedes-Benz	Das Original
Head shape Tight	tening	Das Originat
(53)		
× 10 Nm Tightening/ 30 Nm		
► 90°		
► 90°		
Explanations		
use new cylinder		
loosen and tighten each bolt		
relaxation time		
torque angle		
Engine type		
Mot: M 113.980		
nachta ( nicht		
rechts / right		
	*400	015*
	*402.	345

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