

Tightening Instructions for Cylinder Head

402.324

suitable for
adaptable a

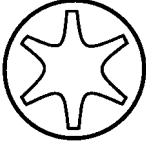
Mercedes-Benz



Das Original

Head shape

Tightening



- Tightening/
- * 10 Nm
 - 30 Nm
 - 90°
 - 90°

Explanations

| | |
|---|------------------------------|
| * | use new cylinder head bolts |
| ★ | warm up time (80°C) |
| □ | loosen and tighten each bolt |
| ● | relaxation time |
| ➤ | torque angle |

Engine type

Mot: M 113.980

links/left/gauche/izquierda

402.324