

Tightening Instructions for Cylinder Head

198.624

suitable for
adaptable a

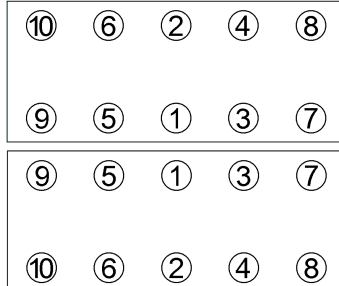
BMW



Das Original

Head shape

Tightening



Tightening/ * 40 Nm
➤ 90°
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Mot. S65 B40

E90/E92/E93 M3

±0,6mm Ø 92,8mm

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