



Tightening/	* Mot EP3 / Pos 1-10 30 Nm ➤ 90° ➤ 90° Pos. 11-12: 25 Nm ➤ 90° ➤ 90° Pos. 13: 30 Nm	* Mot EP6 / Pos 1-10 30 Nm ➤ 90° ➤ 90° Pos. 11-12: 30 Nm ➤ 90° ➤ 90° Pos. 13: 9 Nm	
Explanations			
*	use new cylinder head bolts		
★	warm up time (80°C)		
☐	loosen and tighten each bolt		
●	relaxation time		
➤	torque angle		

Engine type

∅: 78 mm; $\frac{1}{2}$: 0,90 mm

PSA Mot. EP3, EP6 / Mini Mot. N12 B14/B16
 1,4-1,6 ltr., 55-90 kW (75-122 PS)
 PSA 207, 207 CC, 308, 3008, 5008, C4
 Mini R55/R56/R57/R58/R60 Cooper, One 1.4i

729.050