

# Tightening Instructions for Cylinder Head

**729.040**

suitable for  
adaptable a

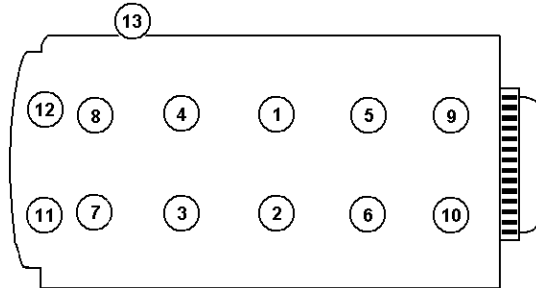
**Peugeot/ Mini/ BMW**



Das Original

Head shape

Tightening



- Tightening/
- \* Pos. 1-10:  
30 Nm
  - 90°
  - 90°
  - Pos. 11-12:  
15 Nm
  - 90°
  - 90°
  - Pos. 13:  
25 Nm
- Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

## Engine type

Ø: 78 mm;  $\frac{\text{mm}}{16}$ : 0,90 mm

Mot: EP6DT, EP6DTS / N18 B16  
1,6 ltr. 103-140 kW (150-200 PS)  
C4, C5, DS3, 207, 207CC, 308, 3008, 5008, RCZ  
Mini Cooper S/SX/JCW R55, R56, R57, R60  
F20 114i, 116i, 118i

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