

Tightening Instructions for Cylinder Head

725.390

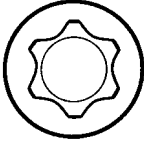
suitable for
adaptable a

BMW

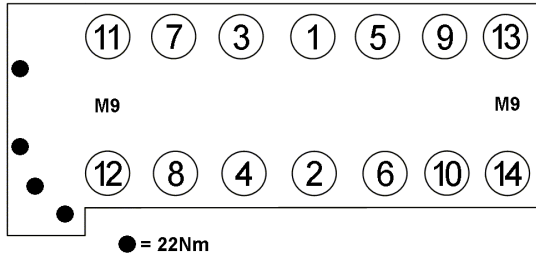


Das Original

Head shape



Tightening



- Tightening/
- * 30 Nm Pos. 1-14
 - 90° Pos. 1-14
 - 90° Pos. 1-10
 - 45° Pos. 1-14

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Mot. N54 B30 ≙ 1,215mm

E82/E88	135i, M Coupe
E90/E91/E92/E93	335i, xi, is
E60/E61	535i, xi USA
F01/F02	740i, Li
E71	X6 35iX
E89	Z4 35i, is

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