

# Tightening Instructions for Cylinder Head

**486.060**

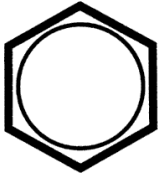
suitable for  
adaptable a

**Mini**



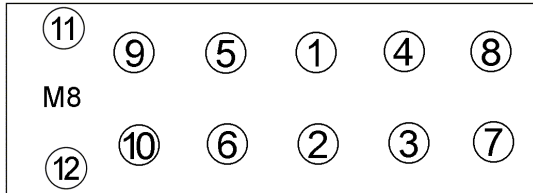
Das Original

Head shape



374.230  
M10x1,5x149

Tightening



- Tightening/
- \* 20 Nm
  - 40 Nm
  - 90°
  - M8: 28 Nm

### Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

### Engine type

Mot. W10 B14/B16  $\neq 0,65$  mm

Mini R50 Cooper, One 1.4i, 1.6i  
R52 Cooper, Cooper S, One  
R53 Cooper S

Chrysler PT Cruiser 1.6

**\*486.060\***