

Tightening Instructions for Cylinder Head

361.473

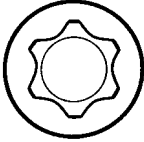
suitable for
adaptable a

BMW



Das Original

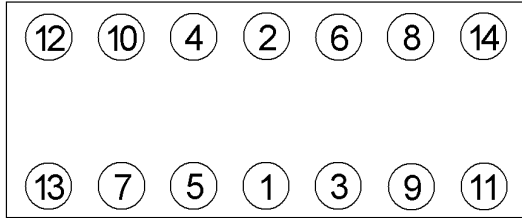
Head shape



802.820

M 10 x 110

Tightening



Tightening/ * 40 Nm
➤ 90°
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Mot. M52/ M54 0,7 mm ÷

E46 323i,Ci, 325i,Ci,ti,xi, 328i,Ci, 330i,Ci,xi

E39 523i, 525i, 528i, 530i

E60 525i, 530i E61 525i

E38 728i,iL

E65 730i E66 730iL

X3 2.5i, 3.0i

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