

# Tightening Instructions for Cylinder Head

**749.370**

suitable for  
adaptable a

**BMW**



Das Original

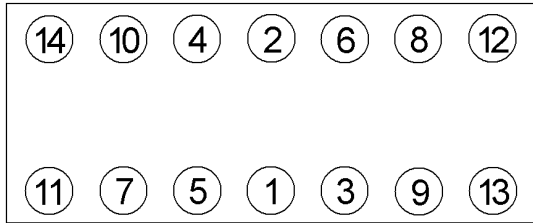
Head shape



802.700

M 12 x 157

Tightening



- Tightening/
- \* 58 - 62 Nm
  - 25 min
  - ★ 78 - 82 Nm
  - ★ 80°C
  - 30° - 40°

### Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

### Engine type

**\*749.370\***