

Tightening Instructions for Cylinder Head

914.033

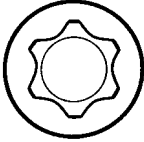
suitable for
adaptable a

BMW



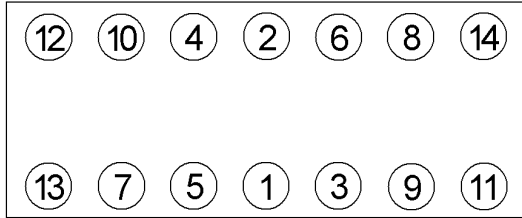
Das Original

Head shape



802.740
M 10 x 95

Tightening



Tightening/ * 30 Nm
➤ 90°
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Mot. S50 B32

E36 M3, M3.2 USA

Z3 M 3.2 S52 USA

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