

Tightening Instructions for Cylinder Head

044.581

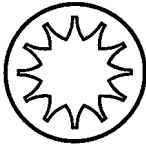
suitable for
adaptable a

Mercedes-Benz



Das Original

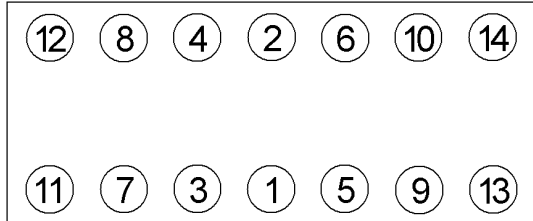
Head shape



759.640

M 12 x 160

Tightening



Tightening/ * 56 Nm
➤ 90°
➤ 90°

Explanations

| | |
|---|------------------------------|
| * | use new cylinder head bolts |
| ★ | warm up time (80°C) |
| □ | loosen and tighten each bolt |
| ● | relaxation time |
| ➤ | torque angle |

Engine type

Ø 90,9 mm 1,74 mm

Mot. M104 E28, E32 142-170 KW (193-231 PS)

W202 C280 / W140 S280/300SE

W124 E280/E320 / R129 SL280/SL320

W210 E280/E320 / W463 G320

SsangYong Korando,
Musso, Rexton

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