

Tightening Instructions for Cylinder Head

535.900

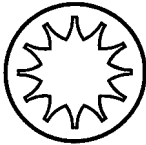
suitable for
adaptable a



Das Original

Head shape

Tightening



005.610

M 10x1,5x117

Tightening/ * 40 Nm
➤ 90°
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

2,5 Ltr. 5 Cyl. 110/125 kW (150/170 PS)

Mot. BPR, BPS, BGP, BTK, CCCA, CBTA, CBUA,

New Beetle, Jetta, Golf

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