

Tightening Instructions for Cylinder Head

278.940

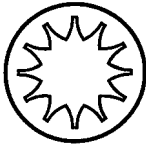
suitable for
adaptable a

Audi



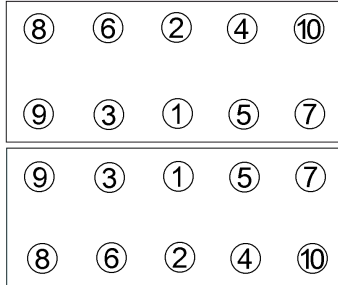
Das Original

Head shape



215.000
M 10x1,5x115

Tightening



- Tightening/
- * 30 Nm
 - 60 Nm
 - 90°
 - 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

4,2 V8 links, left

Mot. BBK, BHF, BAT, BAS

S4, S4 Cabrio, A6, A6 allroad

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