

Tightening Instructions for Cylinder Head

632.565

suitable for
adaptable a

Audi



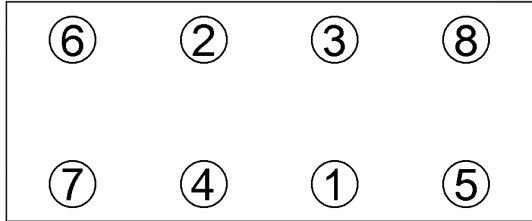
Das Original

Head shape



130.850
M 11 x 133

Tightening



- Tightening/
- * 40 Nm
 - 60 Nm
 - 90°
 - 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

2,8 Ltr., 6 Cyl., 142 kW (193 PS)
Mot. ACK

A4 8/1997>12/1998 A6 4/1997>1/1999

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