

Tightening Instructions for Cylinder Head

685.662

suitable for
adaptable a

**VW / AUDI / SEAT /
SKODA**



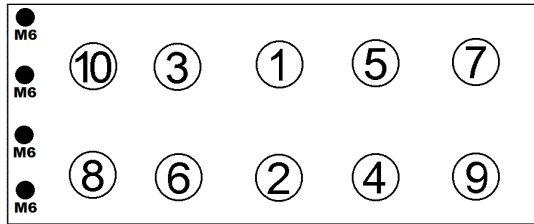
Das Original

Head shape



325.930
M 10x1,5x117

Tightening



Tightening/	* M10	M6
	➤ 40 Nm	4 Nm
	➤ 90°	90°
	➤ 90°	

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Ø 83,3 mm \pm 0,9 mm

88-155 KW (120-211 PS)

Mot. BZB, BYT, BZB, CGYA, CAWA, CAWB, CCTA, CDAA, CDNC

CDNB, CAEB, CAEA, CBFA, CCZA, CCZB, CCTB, CABB, CABA

CDHA, CDHB, CABD, CFPA, CFKA, CDAB, CDMD, CESA, CETA

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