

Tightening Instructions for Cylinder Head

717.380

suitable for
adaptable a

Audi



Das Original

Head shape

Tightening



325.040

M 10x1,5x172

Tightening/ * 40 Nm
➤ 90°
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Mot. BDW V6 Cyl.

2,4 Ltr. 130 kW (177 PS)

Cyl. 4-6 links

Audi A6

717.380