

Tightening Instructions for Cylinder Head

717.400

suitable for
adaptable a

Audi



Das Original

Head shape

Tightening



325.040

M 10x1,5x172

Tightening/ * 40 Nm
➤ 90°
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

3,2 Ltr. V6 Cyl. 1-3 rechts

195/199 kW (265/270 PS)

Mot. CALA, CALB

A4, A5, A6, Q5

717.400