Tightening Instructions for Cylinder Head

627.651

suitable for adaptable a



Audi

Head shape





6

2

(3)

8

 $\overline{7}$

4)

(1)

(5)

057.450 M10 x 132 x 1,5

Tightening/

★ 20 Nm

40 Nm

➤ 90°

➤ 90°

Explanations

*	use new cylinder head bolts
*	warm up time (80°C)
	loosen and tighten each bolt
•	relaxation time
>	torque angle

Engine type

3,0 Ltr. V6 160 / 162 kW (218 / 220 PS)

Mot. ASN, BBJ, AVK

Α4

Α6

Α8

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