

Tightening Instructions for Cylinder Head

150.172

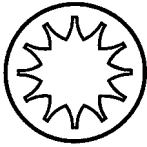
suitable for
adaptable a

Volkswagen

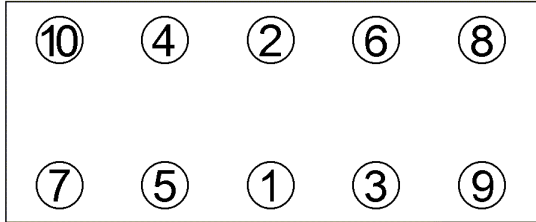


Das Original

Head shape



Tightening



- Tightening/
- * 40 Nm
 - 60 Nm
 - 90°
 - 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

1,65 mm $\frac{1}{2}$, 81 mm Ø, 3 Löcher/holes

1,9 Ltr. TDI

Pumpedüse

1,65 mm Einbaudicke

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