

Tightening Instructions for Cylinder Head

807.574

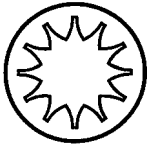
suitable for
adaptable a

**Audi / Volkswagen /
Porsche**



Das Original

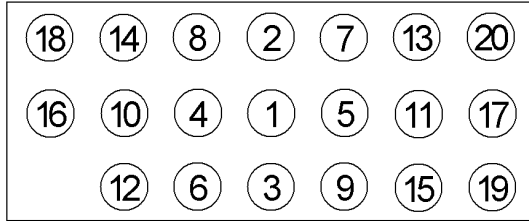
Head shape



332.830

M 10x1,5x111/141

Tightening



Tightening/ * 30 Nm
50 Nm
➤ 90°
➤ 90°

Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

Engine type

Ø 85 mm

Mot. AYT, AZZ, BAA, BDL, BKJ, BKK, BML, BMV, BMX, BRK
BDB, BMJ, BMF, BHE, BPF, BKL, BDF, BDE, BRK, BFH
3,2 ltr., 6 Cyl., 162-177 kW (221-241 PS)

A3, Audi TT, Phaeton, Golf R32, Transporter
Touareg F 7L-4-000 001 → / Industriebot.

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