

# Tightening Instructions for Cylinder Head

124.634

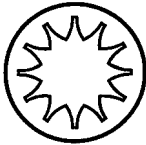
suitable for  
adaptable a

Volkswagen



Das Original

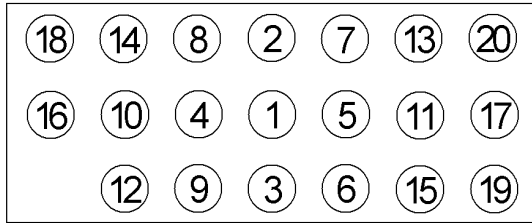
Head shape



057.290

M 11x1,5x101/131

Tightening



Tightening/

- \* 30 Nm
- 60 Nm
- 90°
- 90°

## Explanations

*	use new cylinder head bolts
★	warm up time (80°C)
□	loosen and tighten each bolt
●	relaxation time
➤	torque angle

## Engine type

2,8 Ltr. VR6

150 kW ( 204 PS )

Mot. AQP, AUE, AYL, BDE, AMV

Bora 5/1999 >

Golf 5/1999 >

Sharan 4/2000 >

**\*124.634\***