



**VICTOR SERIES CIRCLE TRACK WATER PUMPS  
for Small-block Chevrolet V8s  
PART #8816, #8817, #8819 (Black-Anodized)  
INSTALLATION INSTRUCTIONS**

**PLEASE** study these instructions carefully before beginning this installation. Most installations can be accomplished with common tools and procedures. However, you should be familiar with and comfortable working on your vehicle. If you do not feel comfortable performing this installation, it is recommended to have the installation completed by a qualified mechanic.

**IMPORTANT NOTE:** *Proper installation is the responsibility of the installer. Improper installation will void your warranty and may result in poor performance and engine or vehicle damage.*

## **DESCRIPTION**

These high performance Edelbrock water pump are designed for circle track and endurance racing applications. They are compatible with all O.E.M. accessories and pulleys. They are designed with a thicker rear cover to increase durability while the ability to equally distribute to both sides of the block offers superior cooling potential. An additional feature is the threaded tab for a cam stop that can be used to pre-load the front cover and limit camshaft forward thrust. They come with heavy-duty 3/4" ball/roller bearing and a 1.85" inlet diameter. Pumps measure 5-13/16" from the block surface to hub and come with 3/4" pilot shaft.

**#8816** is a short leg design for 1971-82 Corvettes with small-block V8s. It uses -8 AN auxiliary fittings at 90° to the block

**#8817** is the same as #8816 but uses 3/8" NPT auxiliary fittings at 45° to the block

**#8819** is an improved version of #8816. It features an improved right side outlet passage, -10 AN side water outlet ports, aluminum back plate, marine seal, and a powdered metal impeller. Measures 5-13/16" from block surface to hub with a 1.84" inlet diameter and 3/4" pilot shaft.

## **INSTALLATION**

Installation is the same as for original equipment water pumps. Consult service manual for specific procedures, if necessary. **CAUTION:** *Be sure that fan bolts don't protrude through the hub so far that they hit the water pump housing.* **NOTE:** *Removal of backing plate is not recommended, as there are no user serviceable parts in the water pump. If backing plate is removed, use no sealer on O-ring equipped models, and use conventional gasket sealer (not RTV silicone) on gasketed models.*