



## ALUMINUM TIMING COVER

For Small Block Ford

Catalog #4250: 1965-1978 289 & 302 (Except K-code), & 1969-1987 351W

Catalog #4251: 1986-1993 5.0L & 1988-Later 351W, with Reverse Rotation Water Pump

## INSTALLATION INSTRUCTIONS

- **DESCRIPTION & INSTALLATION:** These aluminum timing covers are stock replacement parts and will accept stock or Edelbrock Victor Series water pumps. Part #4250 includes fuel pump mounting and oil dipstick tube bosses. Edelbrock Victor Series water pump #8840 may be used if a reverse rotation pump is desired on an engine using a mechanical fuel pump. Part #4251 is designed for reverse rotation water pumps and does not include fuel pump or dipstick tube bosses. All necessary gaskets and a new crankshaft seal are included in this kit. The crankshaft seal must be installed into the cover prior to installing the cover onto the engine. Use a soft mallet or a block of wood and a hammer to carefully tap the seal into place on the timing cover. Install the timing cover as shown in the service manual for your particular application.
- **IMPORTANT NOTE:** A timing marker is NOT INCLUDED. Use the Ford timing markers listed below with the following applications:  
Catalog #4250 - Use Ford timing marker Part #C5ZZ-6029-A for 1965-1969 engines, and Ford Part #F1TZ-6023-A for 1969 and later engines.  
Catalog #4251 - Use Ford timing marker Part #F1TZ-6023-A for all applications.