



PERFORMER-PLUS
CAMSHAFT / LIFTERS / LUBE KIT
CATALOG # 2102
MODEL: 283-350 c.i.d. Chevrolet V8 engines (1957-1987)
GENERAL INSTRUCTIONS

- These instructions are designed to give general installation guidelines. A complete step-by-step procedure manual would require many pages. If you are a novice or just learning to work on automotive engines, we recommend consulting either Chilton or Motors automotive manuals before you begin. You may also contact an experienced mechanic. Be advised: improper installation may result in LOW MILEAGE, POOR PERFORMANCE, COSTLY REINSTALLATION AND EVEN ENGINE DAMAGE. Installing a camshaft is a complex procedure. Please follow these instructions carefully. Failure to do so may void your warranty.
- Before you begin the removal and installation process, please examine the kit for possible shipping damage. If the camshaft is damaged, contact your dealer immediately. Also, make sure you have all the recommended tools and parts as listed below. As you read through these instructions the first time, use the preparation checklist to check off the exact items you will need.
- Performer-Plus camshafts are ground specifically for use with the corresponding Performer manifold #2101 or #3701. Both are dyno-matched and street proven to work as a team; especially when matched with the Edelbrock Tubular Exhaust Systems. However, the Performer camshaft package may be used by itself. This part number has received a C.A.R.B.- E.O. number and is street legal in all 50 states.

PREPARATION CHECKLIST

Tools & Equipment For Installation

- Box and open end wrenches
- Socket set
- Distributor wrench
- Pliers (channel locks & hose clamp)
- Screw drivers (regular and phillips)
- Torque wrench
- Hammer
- Gasket scraper or putty knife
- Timing light
- Vacuum gauge
- Rags
- Water bucket
- Harmonic balancer puller
- Masking tape (for tagging hoses and electrical wires)
- Chalk, Paper and pencil
- Crankshaft dampener puller

Hardware & Parts To Buy

- Gaskets - Edelbrock #7201, OEM or equivalent
- Pipe plugs, if needed
- Edelbrock Gasgacinch #9300
- RTV Silicone sealer
- Engine oil & filter
- Radiator coolant
- Edelbrock Sure Seat Valve Springs, #5802 or #5902 (for rotators)
- Edelbrock Performer-Link True Rolling Timing Chain & Gear Set #7800 or #7802
- Front cover oil seal, OEM or equivalent

NOTE: Sure seat springs #5902 not applicable to cylinder heads 1977 and later with casting #14014416. These heads must use Edelbrock spring set #5802.

REMOVAL OF ENGINE PARTS BEFORE CAMSHAFT INSTALLATION

Be sure to keep all parts in order

WARNING! DO NOT REMOVE RADIATOR CAP OR RADIATOR HOSES WHILE ENGINE IS HOT!

BEFORE BEGINNING: If the Air Conditioning condenser needs to be removed to provide clearance for camshaft removal, have the system evacuated by an appropriate repair facility BEFORE starting the installation. The facility can recharge the system after installation.

1. Disconnect the battery.
2. Drain radiator coolant. Drain plug will normally be located on lower right or left side of the radiator facing the engine.
3. Remove radiator and air conditioning condenser if so equipped. In some cases, the front grille may have to be removed. Measure distance from front cover to grille or brackets that may interfere with camshaft against the length of the camshaft.
4. Remove the gas cap to relieve pressure. Disconnect fuel line and plug. Replace gas cap.
5. Disconnect all linkage from carburetor such as throttle, throttle springs, transmission, cruise control and automatic choke.
6. Tag and remove coil wires and sensor wires.
7. Tag and remove vacuum lines.
8. Remove valve covers.
9. Remove distributor cap and wires, rotate engine until rotor points towards number 1 terminal in cap and pointer on front cover is on top dead center (TDC) and remove distributor. Note the approximate position of the distributor housing in relation to the manifold to assist in getting the distributor properly located during re-installation.
10. Remove carburetor and intake manifold. Remove and discard intake manifold gasket.
11. Remove rocker arms and pushrods.
12. Remove hydraulic valve lifters.
13. Remove crankshaft pulley, and using a suitable puller, crankshaft dampener.
14. Loosen oil pan and remove water pump and front cover.

NOTE: The front cover oil seal should be replaced before the front cover is re-installed.

15. Remove fuel pump and fuel pump pushrod. Rotate engine until timing marks are aligned as in Figure 1.
16. Remove bolts retaining camshaft sprocket. Remove sprocket and chain.
17. Remove crank sprocket using a gear puller.
18. Remove camshaft.

- VALVE SPRINGS

WARNING ABOUT YOUR WARRANTY: In order for this *Performer-Plus* cam and lifter kit to be covered under ANY WARRANTY you must use either the correct Edelbrock *Sure Seat* valve springs or the stock original equipment valve springs. Failure to do so could cause the cam lobes to wear excessively and could cause additional engine damage.

1. This camshaft is designed to function either with the stock springs or with Edelbrock *Sure Seat* valve springs #5802 (std. retainer set), or for use with valve rotators, use #5902.
2. For older vehicles and vehicles with high mileage we highly recommend replacing the valve springs with *Sure Seat* Valve Springs # 5802 (std. retainer set), or for use with valve rotators, #5902. *NOTE: Sure Seat Springs #5902 not applicable to cylinder heads 1977 and later with casting #14014416. These heads must use Edelbrock spring set #5802.*
3. Check spring height and set to factory specifications for correct year and model.

DUE TO THE MANY POSSIBLE SETTINGS OVER THE YEARS, WE ADVISE CHECKING MOTORS, CHILTON, OR FACTORY SERVICE MANUALS FOR CORRECT SPRING HEIGHT FOR YOUR VEHICLE.

- IMPORTANT NOTES AFFECTING YOUR WARRANTY

CAM LOBE WEAR - Cam lobe wear is almost non-existent unless mismatched parts are used or installation of the cam and lifters is done improperly. Cam damage can result from the timing gear loosening due to improper torque on bolts. Bolts holding gear to camshaft should be torqued carefully and a locking compound applied to threads of bolts. Before installing your new *Performer-Plus* camshaft, check the gear drive on the distributor and oil pump for any signs of wear. If worn, be sure to replace with a new gear or you may wear out your camshaft prematurely. High-volume oil pumps are not recommended with *Performer-Plus* camshafts. Edelbrock camshafts are designed to use O.E.M. type gears only.

- CAM GEARS AND CAMSHAFT END PLAY - If cam gear becomes loose, the cam will slide back in the block, causing the lifters to hit the lobes next to them and also the cam bearing journals. If the engine is run after this happens, the bottom of the lifters and the sides of the lobes will become chipped.

- LIFTERS

1. New lifters must be used with a new camshaft. Use only the lifters supplied with your kit .
2. Check to make sure all lifters fit freely in lifter bores.

- INSTALLATION INSTRUCTIONS

1. Coat cam lobes and bottom of each lifter with MOS2 lube supplied with your kit. **THIS WILL HELP PREVENT CAM LOBE AND LIFTER WEAR FROM OCCURRING DURING INITIAL ENGINE START UP.**
2. Install new camshaft with new sprockets and timing chain.
CAUTION: When using *Performer-Link True Rolling Timing Chain and Gear Set* (#7800) with an Edelbrock cam and lifter kit, straight up timing alignment is achieved. If any other timing gear set is used, it is necessary to check camshaft position for correct timing

alignment. This requires indexing the camshaft with a degree wheel to verify timing alignment. O.E.M. or non-Edelbrock timing gear sets are not recommended for use with Edelbrock camshafts. Use locking compound material on bolt threads holding gear to cam. Torque to factory recommendations specified in Motors or other repair manual.

3. Install camshaft with timing marks lined up as recommended by factory specifications. See Figure 2. *NOTE: Install new seal between oil pan and front cover if old seal is damaged after removal. Use RTV silicone sealant on seal to ensure proper seal to pan.*
4. Torque front timing cover bolts to 6-7 ft. lbs.
5. Install front harmonic balancer and torque to 60 ft.-lbs.,.
6. Install fuel pump and pushrod.
7. Install water pump using new gaskets and torque to 30 ft.-lbs.

8. VALVE ADJUSTMENT

Step 1. Install pushrod with lube on both ends. Make sure tip hits center of lifter cup. Install rocker arms. You are now ready to start valve adjustment.

Step 2. With #1 cylinder at TDC firing position, adjust exhaust valves on cylinder numbers 1, 3, 4, 8 and intake valves on cylinder numbers 1, 2, 5, 7 as follows: You need to set rockers at zero lash. While tightening the rocker nut, spin the pushrod, when you feel resistance, you are at zero lash. Tighten rocker nut half turn past zero lash. *NOTE: If rocker nut has no pressure feel while tightening, replace with new nuts supplied. Nuts must have a locking feel to them.*

Step 3. Turn engine one complete revolution so #6 cylinder is at TDC firing position and adjust exhaust valves on cylinder numbers 2, 5, 6, 7 and intake valves on cylinders 3, 4, 6, 8 in the same manner. The valves are now adjusted.

9. Install intake manifold using new intake gasket set and torque bolts to 25 ft/lbs.

- DISTRIBUTOR INSTALLATION & ENGINE TIMING

1. Turn the engine over in direction of rotation until the No. 1 intake valve closes and continue until the pointer on the front cover is approximately five degrees before top dead center (BTDC). See Figure 1 for firing order.
2. Re-install the distributor with the rotor pointing towards No. 1 terminal in the cap, and with the distributor housing in its original position. If distributor will not drop down all the way to the flange on the manifold, it will be necessary to align the distributor shaft with the oil pump drive. Slowly rotate the engine until the distributor drops down against the manifold, then continue turning until two complete revolutions are completed and the timing marks once again come to five degrees BTDC.
3. Lightly tighten the hold-down clamp so that the distributor can still be turned to determine final setting using a timing light with the engine running.
4. Replace valve covers, carburetor linkage and remaining vacuum and electrical connections.
5. Engine oil & filter should be changed before start-up.

- CAMSHAFT & LIFTER RUN-IN

IMPORTANT: DO NOT ALLOW THE ENGINE TO RUN UNDER 2500 RPM FOR THE FIRST 1/2 HOUR. Slow idle speeds will result in severe cam and lifter wear.

START THE ENGINE AND BRING TO BREAK-IN RPM.

- **SPECIAL INSTRUCTIONS**

With the Edelbrock manifold and camshaft package plus a header installation, a carburetor jet change and ignition timing changes may be required for best performance. Due to the varied applications of years and models of vehicles, no one combination could suffice for all installations. The following procedure is only a guideline and in many cases, the manufacturing specifications for recommended carburetors or timing may be best. The following data was found to produce best results in a test vehicle equipped with a typical 350 c.i.d. Chevy engine.

- **CARBURETION**

OEM Rochester 4-bbl - No modifications necessary.
 Edelbrock Q-Jet carburetors #1901 & #1902 (750 cfm); #1903 & #1904 (795 cfm) - No modifications necessary.
 Edelbrock #1400 (600 cfm, electric choke, street legal); #1405 (600 cfm, manual choke); #1406 (600 cfm, electric choke) - no modifications necessary.

- **IGNITION TIMING**

Increase initial setting to 14° BTDC (Before Top Dead Center). Total mechanical advance not to exceed 32° achieved at 3500 rpm. To select the proper distributor vacuum advance port on your carburetor, we suggest the following procedure. Before removing the vacuum line from your carburetor, before any teardown, with the engine warmed up to operating temperature and idling, pull the hose off the port that routes to the vacuum advance canister. After the hose has been removed from the carb, place your finger over the vacuum outlet. If, (at idle) you feel your finger being sucked in toward the carburetor, you have full-time vacuum advance. If you don't feel any vacuum pulling at your finger with the engine at an idle, you have timed/ported vacuum advance. NOTE: The best combination for any particular vehicle or application must be determined by trial and error using the above information as a guideline.

- **TUBULAR EXHAUST SYSTEM** - For best performance, a tubular exhaust system is recommended with the Performer package to provide the most low-end torque. Please consult your Edelbrock dealer or the Edelbrock catalog for a listing of available Edelbrock *Tubular Exhaust Systems*. Be sure to check local emission control regulations for legality of camshaft and exhaust system changes.
- **IMPORTANT NOTE:** When using *Performer-Link True Rolling* timing chain and gear sets (#7800) with an Edelbrock cam and lifter kit, straight up timing alignment is achieved. If any other timing gear set is used, it is necessary to check camshaft position for correct timing alignment. This requires indexing the camshaft with a degree wheel to verify timing alignment. O.E.M. or non-Edelbrock timing gear sets are not recommended for use with Edelbrock camshafts.
- **SPECIAL NOTICE:** Edelbrock Performer-Plus camshaft/lifters/lube kits #2102 and #2103 have received E.O. number making them legal for street use on pollution-controlled motor vehicles in all 50 states. To assist you with emissions equipment certification, we have included a fan shroud decal to help testing personnel verify that the camshaft is a legal replacement part for small-block Chevrolet/GMC vehicles. The adhesive-backed decal should be affixed to your fan shroud next to the existing emission and engine specification decal. Do not cover your original equipment specification decal with the Edelbrock Performer-Plus camshaft decal.
- **PLEASE** complete and mail your warranty card. Be sure to write the model number of this product in the "Part # ____" space.
 THANK YOU.

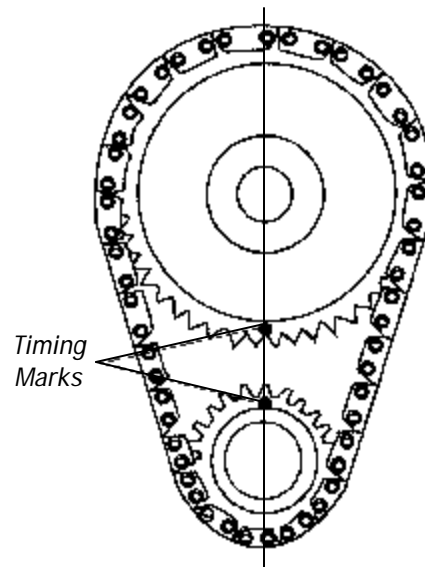
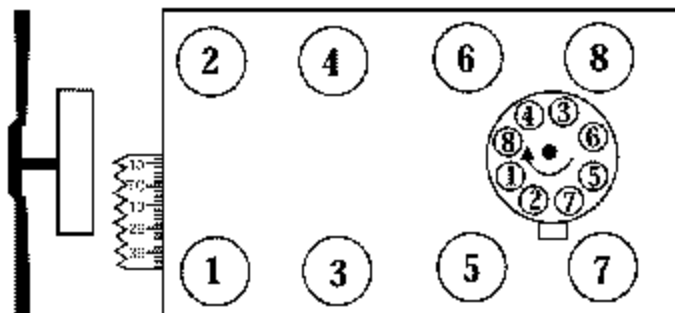


Figure 2 - Timing Chain Sprocket Alignment.