

**INSTALLATION INSTRUCTIONS FOR
DYNOMAX KIT: 39492**

2010-08 Ford F250, F350 Super Duty
6.4L Powerstroke Diesel (DPF)



DANGER WARNING: SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

NOTE: Read all instructions before beginning the installation.

1. Remove the OE muffler muffler/tail pipe welded assembly. Use WD-40, or a similar product, to lubricate and help remove the metal rod hangers from the rubber isolators.
2. Slip the 3½" stainless steel band clamp over the inlet end and install DynoMax muffler **24245**. Slightly tighten the inlet clamp.
3. Slip a 4" stainless steel band clamp over the outlet end of the 24245 muffler and install front tail pipe **53721**. Insert the rod hangers into the rubber isolators on the chassis hanger. Slightly tighten the tail pipe inlet clamp. Please refer to the system diagram.
4. Slip a 5" stainless steel band clamp over the inlet end of rear tail pipe **53722** and install on the outlet of 53721. Insert the rod hanger into the rubber isolator on the chassis hanger. Slightly tighten the rear tail pipe inlet clamp.

5. Slip a 5" stainless steel band clamp over the inlet end and install 304SS tip **36483**.
6. Beginning at the inlet of the system, position all components and tighten the clamps. Please see the full system diagram on the back page.

KIT CONTAINS:

- (1) 24245 MUFFLER
- (1) 53721 PIPE
- (1) 53722 PIPE
- (1) 36483 SS TIP
- (1) 3½" BAND CLAMP
- (1) 4" BAND CLAMP
- (2) 5" BAND CLAMPS
- (1) 709898 INSTRUCTION SHEET

39492 SYSTEM DIAGRAM

