

**INSTALLATION INSTRUCTIONS FOR  
DYNOMAX KIT: 39447**

2009-05 Toyota Tacoma Access, Double Cab, 4.0L,  
2 & 4 W.D. - Single Exhaust



**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

**NOTE: Read all instructions before starting any work.**

1. Remove the O.E. or other exhaust from behind the catalytic converters. Lubricate the rubber isolators with WD-40, or a similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax intermediate pipe 55511. **NOTE: Please cut off 13" from the outlet end of 55511 if installing this system on an Access Cab or short box Double cab.** If required, replace the original inlet gasket with the **31639** gasket included in kit. Slightly tighten the flange nuts on the inlet end.
3. Install DynoMax Ultra Flo Welded muffler **17219 with the center connection of the muffler as the inlet and with with the off-set connection of the muffler on the driveshaft side.** Also install clamp-on rod hanger **36427** on the intermediate pipe to muffler connection. Finger tighten this clamp.

4. Install DynoMax tail pipe **54469**. Be sure to insert the metal rod hangers into the rubber isolators. Slightly tighten the 2½" clamp that connects the tail pipe to the muffler outlet. See the system diagram on the back page of these instructions & the installed system photograph.
5. Beginning at the inlet end, align the system components and fully tighten all the clamps.

**KIT CONTAINS:**

- (1) 17219 ULTRA FLO WELDED MUFFLER
- (1) 55511 PIPE
- (1) 54669 PIPE
- (1) 36427 CLAMP-ON HANGER
- (1) 31639 GASKET
- (1) 2½" BAND CLAMP
- (1) 709092 INSTRUCTION SHEET

# 39447 SYSTEM DIAGRAM

