

**INSTALLATION INSTRUCTIONS FOR  
DYNOMAX KIT: 19392**

2002-04 Jeep Liberty w/3.7L,V6



**DANGER WARNING:** SHOULD THE PURCHASER DECIDE TO INSTALL ANY EXHAUST PRODUCT AT HOME, BE WARNED THAT PASSENGER CAR OR LIGHT DUTY TRUCK/VAN "BUMPER" JACKS ARE INTENDED FOR EMERGENCY USE ONLY. THE USE OF FRAME CONTACT JACK STANDS IN CONJUNCTION WITH A FLOOR JACK AS MAIN SUPPORT IS HIGHLY RECOMMENDED TO MINIMIZE ACCIDENTAL DROPPING OF A VEHICLE DURING THE INSTALLATION PROCESS.

**NOTE:** Read all instructions before starting any work.

1. Remove the OE muffler/tail pipe assembly from the vehicle. Lubricate the rubber isolators with WD-40, or similar product, to aid in removal of the metal rod hangers.
2. Install DynoMax front intermediate pipe **51002**. Tighten the nuts on the inlet flange connection to the converter pipe.
3. Install DynoMax Ultra Flo Welded muffler 17513 with the center connection as the inlet. The side outlet connection should be positioned outboard toward the R.H. frame. Use one of the 2½" clamps provided to connect the muffler to the front intermediate pipe. Only finger tighten the clamp now.
4. Install DynoMax tail pipe **54288**. Insert the metal rod hangers into the two rubber isolators on the chassis. Use the other 2½" clamp to connect the tail pipe to the muffler outlet.

5. Beginning at the inlet end, align all the parts and fully tighten the u-bolt clamps.

6. **Please see full system diagram on the back page.**

**KIT CONTAINS:**

- (1) 17513 MUFFLER
- (1) 51002 INLET PIPE
- (1) 54288 TAIL PIPE
- (2) 2½" CLAMPS
- (1) INSTRUCTION SHEET

# 19392 SYSTEM DIAGRAM

