

DS18[®]

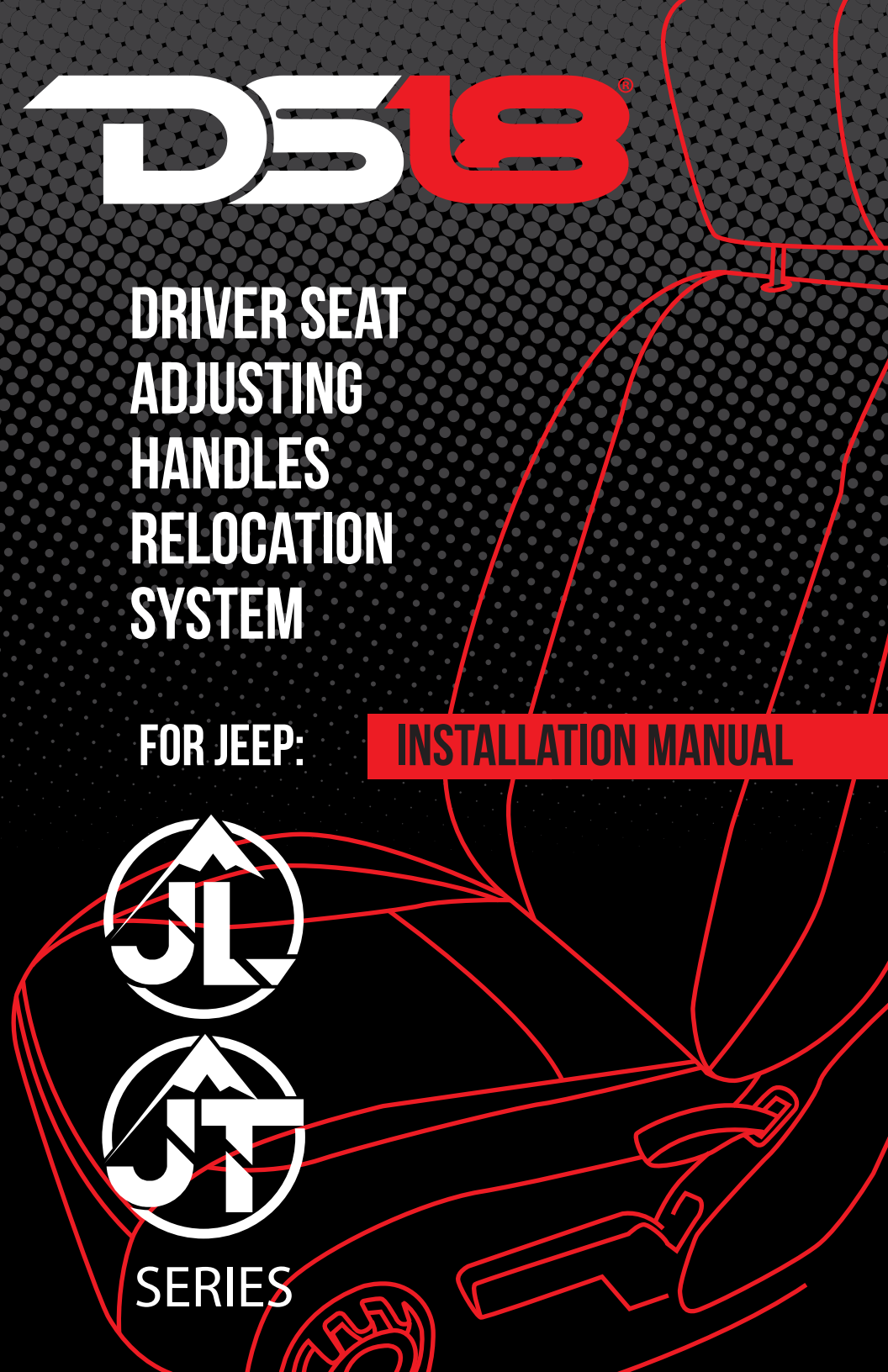
DRIVER SEAT ADJUSTING HANDLES RELOCATION SYSTEM

FOR JEEP:

INSTALLATION MANUAL



SERIES



FOR JEEP:



SERIES

DRIVER SEAT ADJUSTING HANDLES RELOCATION SYSTEM

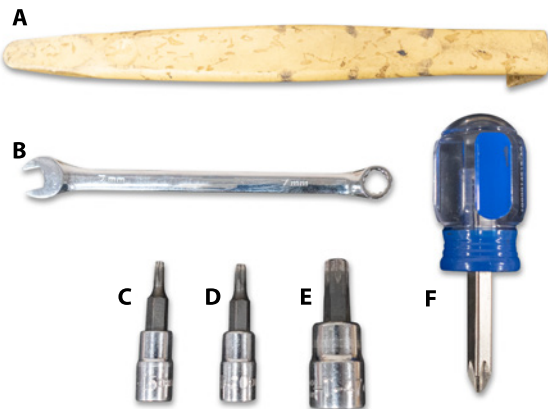
Item included:

- A. Lumbar adjuster knob bracket
- B. Hole plastic cover
- C. 4 x Screws
- D. Seat height adjuster handle



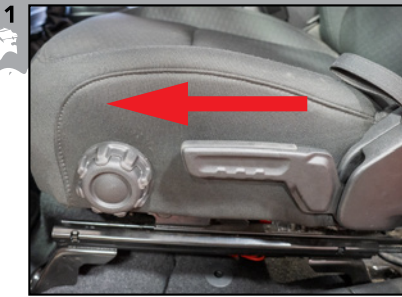
Tools required:

- A. Trim panel remover
- B. 7mm wrench
- C. 15mm Torx bit
- D. 20mm Torx bit
- E. 47mm Torx bit
- F. #2 Philips screwdriver



INSTALLATION

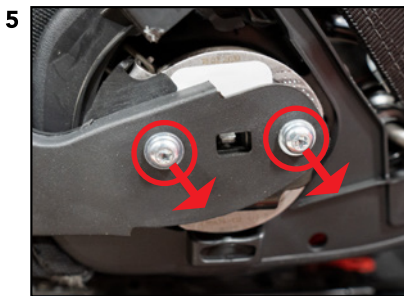
DS18®



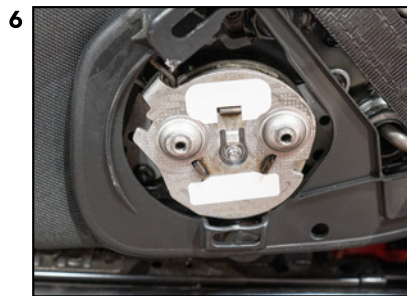
Starts with moving the seat all the way to the front to have free access to this cover.



Now just evenly pull the cover out, this is holding on by using pressure clips.



Using the 20mm Torx tip remove these two screws that holds the seat height adjuster handle and take it off.



Put the new DS18 handle using the same factory screws and put the cover back, this part would be ready to go.



9



10



Now locate the 4 screws that hold the seat to the Jeep and remove them using a 47mm Torx tip.

11



12



Now we are going to remove the lumbar adjustment knob, using the plastic trim remover tool put in the place shown in the photo and pull it out to release the knob cover.

13



14



Now we have access to the screw that holds the knob, using the #2 Philips screwdriver remove the screw and take off the knob by pulling it out.

15



16

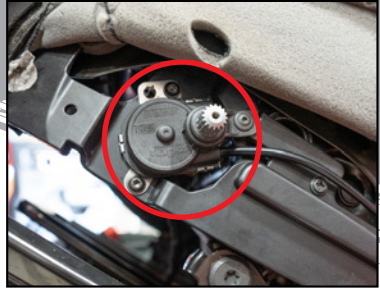


Recline the entire seat back for better access, remove the side of the seat cover by pulling out on the edges, this is secured by plastics retainers.

17



18



Do not forget to remove in the front corner the seat cover too and then folds up the seat cover to get access to the lumbar adjuster mechanism.

19

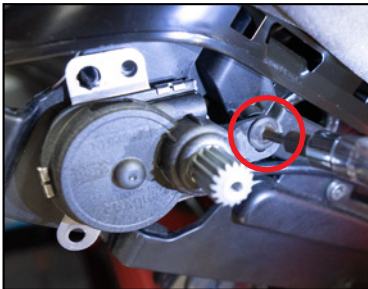


20



Remove the top and bottom screws that holds the mechanism using the 20mm Torx tip.

21



22



Finish it by removing the last screw that holds the mechanism using this time a 15mm Torx tip, then remove this plastic pin that holds the wire of the mechanism pushing it out.

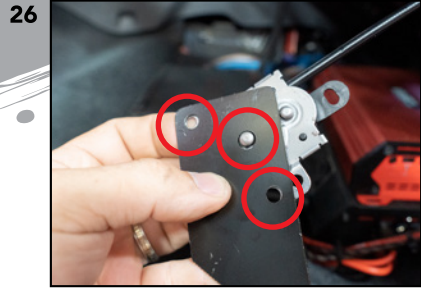
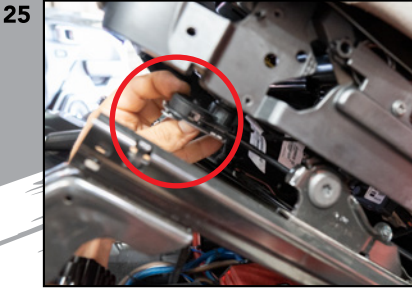
23



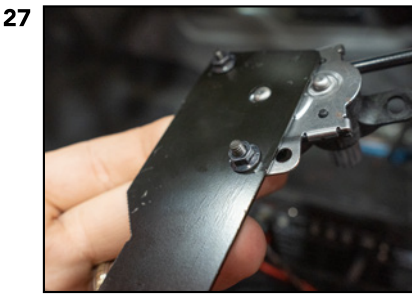
24



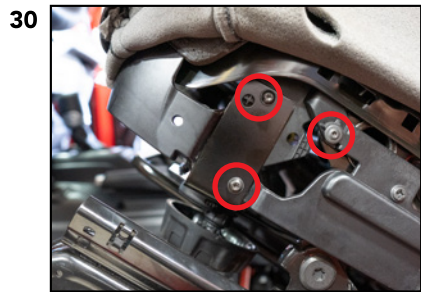
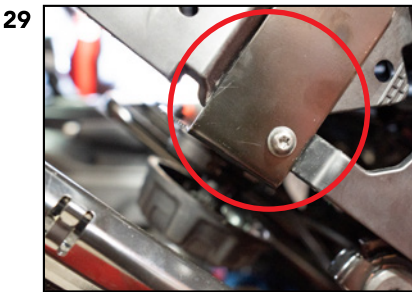
Raise the seat using the lever up to make room between the base and the seat, then pass the mechanism with the wire through in and front as shown in the picture.



Once its pasted it should be in this position, then take the re-locator bracket and align it as seen in the picture.

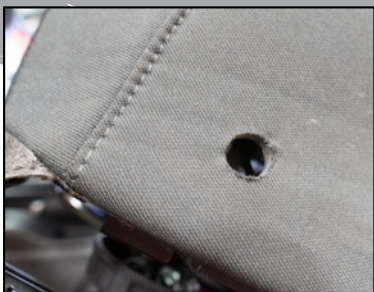


Grab the supplied screws and secure the mechanism with the re-locator bracket, using the #2 Philips screwdriver and the 7mm wrench to tighten those, then put the knob back on the mechanism reversing the process when removed.



Put the bracket in position as seen in the picture and align with the holes and the guide tip, then use the factory screws that secured the mechanism before and tighten it back using the 20mm Torx tip for the top and bottom screw and the 15mm Torx tip for the screw that goes on the right.

31



32



Fold the seat cover down and using the supplied plastic cover, put it into the hole to cover it, this will be secured by pressing on the sides.

33



34



Secure the seat cover back by pressing the pins into their factory holes and put the seat back into position to secure it using the 47mm Torx tip and tightening the all 4 screws back on the seat base.

This completes the process of installing the DS18 Seat Adjusting Handles Relocation System for the JEEP JL and JT series.

