

# Axle & Shaft Catalog Catalog vs



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#### **Racing Axles and Drive Shafts**

#### Level 0 Axles no HP Rating

This is a new axle designed and made for basic swaps and is an alternative to cheap rebuilds. This is not a racing axle in any way, shape or form; we offer this axle so you can complete your swap on a budget and purchase the correct racing axles at a later date.



Viper Level 5 Axles

Level 2 Axles 400 HP (Forced Induction) (6 month warranty)

Our level 2 axles are designed to handle up to 400WHP where noted (see listings) They are great for street cars that will see some track time. (Can be made into road race or rally axles for nominal charge.)

#### Level 2.9 Axles 475 HP (1 year warranty)

In our ongoing quest for the perfect axle we have hit the mark with our new Level 2.9 axle. These axles have been designed with the fast street car and all motor drag cars in mind. Designed to handle 475WHP these axles are made for any swap configuration and have one of the wildest heat treats known to man, this axle is a direct bolt-on and will take the power you want to push into them. (Can be made into road race or rally axles for nominal charge.)

#### Level 3 Axle/Hub System from 500 to 550 HP (1 year warranty)

The Level 3 systems are made for the street car that is a bit on the wild side. These Axle/Hub systems have been specifically designed for each platform and will handle anything from Drag racing to Rally. (Can be made into road race or rally axles for nominal charge).

#### Level 3.9 Axle/Hub Systems 600 HP Honda/Acura platform only (1 year warranty)

This axle system is made and designed for the real fast street car or drag car with up to 600HP. This was our older Level 5 (2005 and older) system and we have brought it out of retirement due to the fact a 600HP street car is now a normal thing.

#### Level 5 Axle/Hub Systems from 750 to 900 HP where noted (1 year warranty)

The Drive Shaft Shop level 5 systems have become a standard in the industry for drag racing excellence. They have received widespread recognition for being able to stand the test of time with their sturdy build quality and brutal strength ability. When you're racing for the win this is the system for you.

Level 5.9 Axle/Hub System
The Level 5.9 Honda/Acura axle system has become the industry standard for high horsepower street and drag cars all over the world and have been part of more record setting runs than any other axle on the market. Now featuring our specially polished spline plug and new high grade aircraft quality axle bars that are tapered in the center to allow more torsional twist and relieve some of the stress on the differential splines. These axles are made to withstand massive amounts of horsepower while remaining completely streetable. Rated to 850HP with a 1-year warranty.

#### Pro-Level Axle/Hub System

The Pro-Level systems are made to withstand the demands of the highest horsepower drag cars and can currently be found in the fastest FWD Honda's to date. Our Honda/Acura Pro-Level kit is a full drivetrain system that includes both axles, featuring our Porsche-style chromoly 108mm inner CV joints, our signature 33 spline outer CV's and larger hubs to accommodate them. The most significant part of the Pro-Level System is the changing the standard 27 spline differential spline to our 40% larger 28 spline spool, or 28 spline Limited-Slip Differential and intermediate bar. And if you already have a set of our Level 5.9 axles, they can now be upgraded to Pro-Level axles for much less than purchasing a new set. This is drag race-only application made to withstand over 1000WHP.

The Pro-Level systems are also available for the Mustang Cobra, Mazda RX-7, Mitsubishi Evo, Nissan 350Z and GT-R, Subaru WRX STI, Toyota Supra and others. These systems are all designed to withstand over 1000WHP at the track, but are still streetable enough to drive back home afterwards.

#### Axle Bar Upgrades

The Driveshaft Shop Axle Bar Upgrades are designed as a less expensive alternative to complete axles for certain AWD and RWD applications. These kits use the factory CV joints and come with axle boots, boot clamps and grease packets. Just disassemble your factory axles and replace the factory axle bars with our heavy duty chromoly axle bars.



#### **Warranty Terms**

- 1. Level 0 no warranty.
- 2. Level 2.9-5.9 axle' 1-year warranty.
- 3. Driveshafts are covered for 1 year; it is the responsibility of the customer to make sure the shaft is greased
- 4. Warranty is for repair only, no replacement is offered, do not re-order axle and send in old unit, there will be no defect credits.
- 5. The Drive Shaft Shop and its distributors are not responsible for loss of time, money or damage caused by defective or incorrect parts. It is the sole responsibility of purchaser of unit for towing and additional repairs necessary by using this product.
- 6. No credit given to any unit installed, NO EXCEPTIONS.
- 7. Returns accepted within a 30 day period and only if part has NOT been installed.
- 8. Warranty does not cover ripped boots, this is considered road hazard and will not fall under the covered warranted parts.
- 9. It is at The Drive Shaft Shop's sole discretion to decide what is covered and what is not.
- 10. Any custom made Axle or Drive shaft is non-refundable. We will do everything in our power to help make the part fit or work correctly, but there will be no returns or refunds on "custom" parts.
- 11. Any aftermarket or custom drive train part attached to our axle/drive shaft will release "The Drive Shaft Shop" of any liability or warranty claim. There will be no exceptions to this.



**FD56** 



Honda Pro-Level Axle Kit AC58



#### **AC COBRA See Factory Five Racing and Superformance**

| ACURA   | LEFT     | RIGHT    | KIT   |      |
|---|----------|----------|-------|------|
| 1986-1989 Acura Integra (AV1) Level 0 Axles (no warranty/not a racing axle) | RA3990L0 | RA3991L0 | 1     | 2    |
| 475HP Level 2.9 Axles   | RA3990X2 | RA3991X2 | AC15* | ilin |
| 1990-1993 (DA)  |          |          |       | HII  |



| Leve | 15 | .9 | <b>AxI</b> | es |
|------|----|----|------------|----|
|      |    |    |            |    |

| 1770-1770 (DA)                                    |                       |          |        |
|---|-----------------------|----------|--------|
| Level 0 Axles (no warranty/not a racing axle)     | RA3999L0              | RA4000L0 |        |
| 475HP Level 2.9 Axles                             | RA3999X2              | RA4000X2 |        |
| 600HP Level 3.9 Axle/Hub Kit                      |                       |          | AC24*  |
| 850HP Level 5.9 Axle/Hub kit (must use B-Series H | ydraulic Intermediate | e Bar)   | AC25*  |
| 850HP Chromoly Intermediate Bar-(B-Series/Hydro   | iulic)                |          | HO2727 |
| Spool- Chromoly B-Series Standard 27 Spline (GS-  | R)                    |          | HO27C1 |
| Spool- Chromoly B-Series Standard 27 Spline (LS/E | 316/ITR)              |          | HO27C2 |

| AC35*         |
|---------------|
| AC56*         |
| HO2727        |
| HO27C1        |
| HO27C2        |
| AC58*         |
| HO28C1        |
| HO28C2        |
| PRO-BL-LSD*** |
| PRO-BG-LSD*** |
| PRO-B-UPGRADE |
|               |
|               |

--For all listings for '94-'01 Integra H-Series and K-Series engine swap axles please see Honda '92-'95 EG Civic (with ABS for axle/hub kits)

1997-2001 USDM (DC2) Acura Integra Type R\*\*

| Level 0 Axles (no warranty/not a racing axle)RA3995L0 RA4000L0   |               |
|--|---------------|
| 475HP Level 2.9 AxlesRA3995X2 RA4000X2                           |               |
| 600HP Level 3.9 Axle/Hub Kit                                     | AC45*         |
| 850HP Level 5.9 Axle/Hub kit                                     | AC66*         |
| 850HP Chromoly Intermediate Bar-(B-Series/Hydraulic)             | HO2727        |
| Spool- Chromolý B-Series Standard 27 Spline(LS/B16/ÍTR)          |               |
| Pro-Level Axle/Hub/Intermediate Bar Kit                          | AC68*         |
| Pro-Level 28 Spline Chromoly Spool (LS/B16/ITR)                  | HO28C2        |
| Pro-Level Limited Slip Differential (LS/B16/ITR)                 | PRO-BL-LSD*** |
| Pro-Level Axle Upgrade with Intermediate Bar for Level 5.9 Axles | PRO-B-UPGRADE |

(Please call for RMA to send in your Level 5.9 Axles for the upgrade)
--For all listings for '94-'01 Integra H-Series and K-Series engine swap axles please see
Honda '92-'95 EG Civic (with ABS for axle/hub kits)
\*Axle does not come with ABS rings unless specified, can be added for an additional charge
\*\*Honda DC2 and DC5 Integra Type R (JDM, EDM etc.) please see Honda section of this catalog.
\*\*\*Normal discount structure does not apply to this part, please call for pricing





| ACURA  | LEFT                                   | RIGHT             | KIT/SHAFT          |
|--|--|-------------------|--------------------|
| 2002-2006 Acura RSX Type S** Please note-For non Type-S RSX (Base Model) order as 2                              | 2002-2005 Civic                        | Si                |                    |
| Level 0 Axles (no warranty/not a racing axle)  | RA4008L0                               | RA4009L0          |                    |
| 500HP Level 2.9 Axles  | RA4008X2                               | RA4009X2          |                    |
| 850HP Level 5.9 Axle/Hub kit   |  |                   | KA56*              |
| 850HP Chromoly Intermediate Bar-(K-Series)<br>Spool- Chromoly K-Series Standard 27 Spline                        |  |                   | KAZ/Z/<br>KA27C    |
| Pro-Level Axle/Hub/Intermediate Bar Kit  |  |                   | KA58*              |
| Pro-Level 28 Spline Chromoly Spool (K-Series)  |  |                   | KA28C              |
| Pro-Level Limited Slip Differential (K-Series)   |  |                   | PRO-K-LSD***       |
| Pro-Level Axle Upgrade with Intermediate Bar for Level   | 5.9 Axles                              |                   | PRO-K-UPGRADE      |
| (Please call for RMA to send in your Level 5.9 Axles for t   | ne upgrade)                            |                   |                    |
| 2004-2008 Acura TSX  |  |                   |                    |
| Level 0 Axles (no warranty/not a racing axle)  | RA4010L0                               | RA4011L0          |                    |
| 500HP Level 2.9 Axles*Axle does not come with ABS rings unless specified, car                                    | RA4010X2                               | RA4011X2          |                    |
| *Axle does not come with ABS rings unless specified, car   | n be added for a                       | n additional cha  | rge                |
| **Honda DC2 and DC5 Integra Type R (JDM, EDM etc.) ***Normal discount structure does not apply to this part      | please see Hond                        | a section of this | catalog.           |
| Normal discount structure does not apply to this part  | , piease call for p                    | oricing           |                    |
| ARIEL ATOM 2 (Brammo)  |  |                   |                    |
| 2.0 GM Ecotec Engine   |  |                   |                    |
| 500HP Level 2 Direct Bolt-In Axles   | BR100L2                                | BR101L2           |                    |
| Honda K-Series Engine 500HP Level 2 Direct Bolt-In Axles   | DD10410                                | DD10510           |                    |
| Hartley V8 Engine  | BK104L2                                | BR105L2           |                    |
| 500HP Level 2 Direct Bolt-In Axles   | BR107L2                                | BR108L2           |                    |
| SOOTH LOVEL 2 BILOCI BOIL III / WICS   | DICTO? LL                              | DICTOOLE          |                    |
| ARIEL ATOM 3 (TMI)   |  |                   | <b>2 2 3 3</b>     |
|  |  |                   | Level 3.9 Axle Kit |
| Honda K-Series Engine 500HP Direct Bolt-In Axles   | TAU100V1                               | TMI101X1          | Level 3.7 Axie Kii |
| SOURF Direct boit-in Axies   | 1/MITOUXT                              | IMITOTAL          |                    |
| AUDI   |  |                   |                    |
| 1998.5-2002 S4 (B5 Chassis)  |  |                   |                    |
| 1000HP Front Axle Bar and Inner CV Upgrade(must re-  | use factory outer                      | CV housing)—-     | AUF1*              |
| 1000HP Rear Axle Bar and Inner CV Upgrade must re-   | use tactory outer                      | CV housing)—-     | AUR1*              |
| 1000HP Aluminum 1-piece Driveshaft conversion *Must send in factory axles for this upgrade. Please call          | for PAAA                               |                   | AUSH1              |
| Most seria in factory axies for fills opgrade. Hease call  | IOI KWA.                               |                   |                    |
| BMW  |  |                   |                    |
| 1986-1992 (E30) 325/M3   |  |                   |                    |
| The Level 5 Direct Bolt-In Axles for the E30 feature a dir   | ect tit outer CV w                     | ith ABS ring, ou  | or heavy duty      |
| torsional axle bar made from high-grade aircraft quality style 108mm Inner CV, with a bolt-on flange and stub ir | material, and a<br>sto the differentic | larger man tact   | re complete and    |
| ready to install with no modifications necessary   |  |                   | re complete una    |
| 700HP Level 5 Direct Bolt-In Axles   | RA2401L5                               | RA2401L5          |                    |
| 1-Piece 3" Chromoly Driveshaft   |  |                   | BMWSH3-S           |
|  |  |                   | 100                |
| <b>1995-1999 (E36) M3</b><br>1000HP Level 5 Bar and Inner CV Upgrade   |  |                   | M2D1*              |
| Chromoly Inner Differential Flange with Stub   |  |                   | M3FLANGE1          |
| 1-Piece 3" Chromoly Driveshaft (for 4-bolt rear flange)-   |  |                   | BMWSH1-S           |
| 1-Piece 3" Chromoly Driveshaft (for 6-bolt rear flange)-   |  |                   | BMWSH2-S           |
|  |  |                   |                    |
| 2000-2006 (E46) M3   |  |                   | M3R1 Axles         |
| 1000HP Level 5 Bar/ Inner CV /Outer CV Internal Upgro<br>1-Piece 3" Chromoly Driveshaft                          | aae                                    |                   | MSKZ"<br>RMWSH1_S  |
| 1-1 lece 3 Cilionioly Driveshull   |  |                   |                    |
| 2007-2010 (E92) 335i / M3  |  |                   |                    |
| 1000HP Level 5 Bar/ Inner CV /Outer CV Internal Upgro  | ade                                    |                   | BMWE92R-1*         |
| *Please Note-You must send in your factory axles for thi   | s upgrade, pleas                       | e call for RMA    |                    |
|  |  |                   |                    |



| BUICK                                | LEFT | RIGHT | KIT/SHAFT |
|--------------------------------------|------|-------|-----------|
| 1984 -1987 Grand National and T-Type |      |       |           |
| 700HP 3.5" Aluminum 1-Piece Shaft    |      |       | GMGN1     |

#### CADILLAC

2004-2007 CTS-V 6-Speed Manual

The new Rear Axle Bar Upgrade and Level 5 complete axles for the 04-07 CTS-V have been made to withstand increased horsepower and help eliminate wheel hop. What we have done is made the axle bars from high-grade aircraft quality material in different diameters so the axles can twist at different rates. This will help to eliminate wheel hop in the 1st generation cars. The axle bar upgrade uses your factory inner and outer CV's and comes with boots, clamps and grease. The Level 5 axles are complete, ready to install, featuring our Porsche style 108mm CV on each side of the axle with bolt-on inner and outer stubs.

Axle Bar Upgrade------CTSVR2 800HP Level 5 Rear axles------CTSVR2

#### CTS-V Pro-Level 9" Rear Conversion Kit

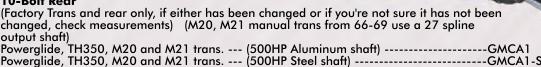
#### 2009-2010 CTS-V

1000HP Direct Bolt-In Level 5 Axles------RA5268X5

RA5269X5

#### CHEVROLET 1967-1969 Camaro 10-Bolt Rear

Aluminum Drive Shaft







|   | /SHAFT                                 |
|---|--|
| 1970-1973 Camaro 10-Bolt Rear (Factory Trans and rear only, if either has been changed or if you're not sure it has no changed, check measurements) (M20, M21 manual trans from 70-73 use a 32 spline output shaft) Powerglide, TH350, M20 and M21 trans (500HP Aluminum shaft) | CA7<br>CA7-S<br>CA8<br>CA8-S<br>CA9    |
| 12-Bolt Rear (Factory Trans and rear only, if either has been changed or if you're not sure it has not been changed, check measurements) Powerglide, TH350, M20 and M21 trans (500HP Aluminum shaft)  | CA11-S<br>CA12<br>CA12-S<br>CA13       |
| 1993-2001 Camaro 6-Cyl Auto & Manual (1-piece steel replacement)  | CA15<br>CA14<br>CA16<br>A14 *<br>A16 * |

#### 2010-2011 Camaro

Axles

Now available are the new 600HP Level 2 and 1400HP Level 5 direct bolt-in rear axles for the new
Camaro. These axles feature our signature Porsche-style 108mm inner CV joints (using full aircraft
quality upgraded internals) with bolt-on inner stubs and a newly designed direct fit outer CV made of a
proprietary high grade material that will not have any clearance issues. The Level 2 axles are rated to
600HP and are made using different diameter axle bars, that are designed to twist at different rates in
order to eliminate wheelhop. The new 1400HP Level 5 axles go a step further and are made with larger
diameter 30 spline bars, made from high-grade aircraft quality material on both sides, with a proprietary
chromoly CV internal set that is made with the highest horsepower street and drag cars in mind.

600HP Level 2 Direct Bolt-In Axles------RA5414X2 1400HP Level 5 Direct Bolt-In Axles------RA5414X5 RA5415X5

Driveshaft

Our new 1-piece 3.5" Aluminum shaft and 1-piece 3.25" Carbon Fiber shaft (for 6-speed manual only) and 2-piece Camaro shafts available In either 3" Chromoly or 3.5" Aluminum are designed to eliminate the factory 2-piece shaft and replace the factory rubber drive couplers with 1350 solid u-joints. These shafts comes complete with precision billet plates designed to maintain perfect centerline from the transmission and differential pins, for both front and rear along with all hardware necessary for install.

3" Chromoly 2-Piece Shaft Auto------GMCA21-S 3.5" Aluminum / 3" Chromoly 2-Piece Shaft Auto------GMCA21-A

Camaro Pro-Level 9" Rear Conversion Kit
The new Ford 9" Rear Conversion is now available for the Camaro. This system includes a custom made steel
9" housing (this is a bare housing with no internals), all of the necessary brackets, polyurethane bushings and
hardware to mount it in your vehicle. The kit includes set of our Pro-Level 9" conversion axles with 31 spline
differential stubs with bearings, and your choice of either a 2-piece Chromoly or Aluminum Driveshaft with a
billet 1350 pinion yoke, and is rated to 1400HP. Due to the variety of differentials and spools available, we
have decided to supply the 9" case only, allowing you to decide what center section would be best for your needs.
This is a direct bolt-in system and no modifications would be required.

Camaro 9" Rear Conversion Kit-----





CHEVROLET KIT/SHAFT

#### 1964-1967 Chevelle

#### 10-Bolt Rear

(Factory Trans and rear only, if either has been changed or if you're not sure it has not been changed, check measurements)

| Powerglide, TH350, M20 and M21 trans (500HP Aluminum shaft) | GMCH1   |
|---|---------|
| Powerglide, TH350, M20 and M21 trans (500HP Steel shaft)    | GMCH1-S |
| TH400 & M22 trans (500HP Aluminum shaft)                    | GMCH2   |
| TH400 & M22 trans (500HP Steel shaft)                       |         |
| 700R trans (500HP Aluminum shaft)                           |         |
| 700R trans (500HP Steel shaft)                              |         |

#### 12-Bolt Rear

(Factory Trans and rear only, if either has been changed or if you're not sure it has not been changed, check measurements)

| Powerglide, TH350, M20 and M21 trans (500HP Aluminum shaft) | GMCH4   |
|---|---------|
| Powerglide, TH350, M20 and M21 trans (500HP Steel shaft)    | GMCH4-S |
| TH400 & M22 trans (500HP Aluminum shaft)                    | GMCH5   |
| TH400 & M22 trans (500HP Steel shaft)                       |         |
| 700R trans (500HP Aluminum shaft)                           | GMCH6   |
| 700R trans (500HP Steel shaft)                              | GMCH6-S |

#### 1968-1972 Chevelle

#### 10-Bolt Rear

(Factory Trans and rear only, if either has been changed or if you're not sure it has not been changed, check measurements)

| Powerglide, TH350, M20 and M21 trans (500HP Aluminum shaft) | GMCH7   |
|---|---------|
| Powerglide, TH350, M20 and M21 trans (500HP Steel shaft)    | GMCH7-S |
| TH400 & M22 trans (500HP Aluminum shaft)                    | GMCH8   |
| TH400 & M22 trans (500HP Steel shaft)                       | GMCH8-S |
| 700R trans (500HP Aluminum shaft)                           | GMCH9   |
| 700R trans (500HP Steel shaft)                              | GMCH9-S |

#### 12-Bolt Rear

(Factory Trans and rear only, if either has been changed or if you're not sure it has not been changed, check measurements)

| Powerglide, TH350, M20 and M21 trans (500HP Aluminum shaft) | -GMCH11   |
|---|-----------|
| Powerglide, TH350, M20 and M21 trans (500HP Steel shaft)    |           |
| TH400 & M22 trans (500HP Aluminum shaft)                    |           |
| TH400 & M22 trans (500HP Steel shaft)                       | -GMCH12-S |
| 700R trans (500HP Aluminum shaft)                           | -GMCH13   |
| 700R trans (500HP Steel shaft)                              |           |





| CHEVROLET  | LEFT  | RIGHT                                  | KIT/SHAFT  |
|--|---|--|--|
| 2005-2007 Cobalt SS / Ion Redline 2.0 Supercharged 400HP Level 2 Direct Bolt-In Axles  | RA5100L2  | RA5100L2                               | GM55   |
| <b>2006-2008 Cobalt SS 2.4</b><br>400HP Level 2 Direct Bolt-In Axles   | RA5101L2  | RA5102L2                               |  |
| 2008-2010 Cobalt SS 2.0 Turbo<br>400HP Level 2 Direct Bolt-In Axles  | RA5104L2  | RA5104L2                               |  |
| CORVETTE 1963-1982 Main drive shaft 1963-1974 Rear Driveshaft w/o Trans yoke –(1310 3-1/4 joi 1975-1979 Rear Driveshaft w/o Trans yoke –(1330 3-5/8 joi 1980-1982 Rear Driveshaft w/o Trans yoke –(1330 3-5/8 joi 1984-1996 Rear Aluminum shaft with yoke (no damper)  | ints)<br>ints)<br>ints)   |  | GMVT1<br>GMVT2<br>GMVT3<br>GMVT4   |
| Rear axles (order 2 per car) 1963-1974 Rear axle with 1350 u-joints and flange 1975-1979 Rear axle with 1350 u-joints and flange 1980-1982 Auto Rear axle with 1330 u-joints   |   |  | GMRA1<br>GMRA2<br>GMRA3  |
| 1997-2010 C5/C6 Driveshafts Our torque tube drive shaft is made from 3"x125 wall 6061 version, using our own custom aluminum ends that will ensuthe factory ones. The factory shaft is made from a smaller tu acceleration causing the rubber drives to wear prematurely. applications (and can be made to custom lengths) | re the shaft doe<br>be and will actu  | sn't distort or br<br>ally bend during | eak like<br>I hard   |
| 1997-2004 C5 Auto Driveshaft (10mm bolts)  | 5" HD Shaft c. Z06) c. Z06) 3.5" HD  Shaft c. Z06) c. Z06) 3.5" HD  Shaft Shaft | ShaftShaft                             | GMC5M-1<br>GMC5M-1-HD<br>GMC5M-2<br>GMC6A-1<br>GMC6A-1-HD<br>GMC6A-2<br>GMC6A-2-HD<br>GMC6M-1<br>GMC6M-1-HD<br>GMC6A-3<br>GMC6A-3-HD |
| Rubber couplings (made from Polyurethane) Coupling for 10mm bolts Coupling for 12mm bolts  |   |  | VTRB-10<br>VTRB-12   |







**Corvette Parts** 



**LEFT RIGHT** KIT/SHAFT The direct bolt-in axles and axle/hub upgrades we offer for the C5/C6 platform are second to none. We have designed a 600HP Level 2 direct bolt-in axle system using Porsche style cross groove CV's on both ends with bolt-on outer stubs and inner flanges for the fast street cars and for Road Race applications (road race application is a special upgrade, please call for details). We also offer a Pro-Level Axle/Hub system for high horsepower racing applications that can be found in some of the fastest C5 and C6 Corvettes in the world. These axless use a larger outer CV made from proprietary material (33 spline up from the factory 30 spline), the center bar has been increased in diameter from 1.125" to 1.375", made from high-grade aircraft quality material and a special Porsche style 6-bolt inner CV with a billet bolt-on flange into the differential. The C5 and C6 (up to 2008) come with a special wheel hub to accommodate the larger spline, while the 2009 and later C6 have a larger spline hub from the factory, allowing us to make a direct bolt-in set of axles for this application. 1997-2008 C5/C6 Rear Axles 600HP Direct Bolt-In Level 2 Axle-----RA5301L2 1000HP Rear Axle/Hub kit ----------GM52 2009-2010 C6 1000HP Direct Bolt-In Level 5 Axles------RA5302X5 RA5302X5 Differential Spline Output Shafts 1997-2010 These are re-engineered chromoly spline outputs for both C5 and C6 differentials, made from high grade aircraft quality material and carry a 1-year warranty. -----GMPLUG5 Left output -Right output ------CHRYSLER / DODGE 2005-2008 Charger SRT-8/ 300C SRT-8/ Magnum SRT-8/ Challenger SRT-8 Axles 700HP Direct Bolt-In Level 2 Axles------RA7280L2\* 1000HP Axle/Hub Kit (Includes Tone rings)------CH54 1400HP Pro-Level Axle/Hub Kit------CH56 \*Must re-use factory ABS/Tone Rings Driveshafts
Charger SRT-8/ 300C SRT-8/ Magnum SRT-8 Chromoly 2-Piece Driveshaft------CHSH1 Challenger SRT-8 Chromoly 2-Piece Driveshaft-----2005-2008 SRT-8 Pro-Level 9" Rear Conversion Kit
The new Ford 9" Rear Conversion is now available for the 2005-2008 SRT-8. This system includes a custom made steel 9" housing (this is a bare housing with no internals), all of the necessary brackets polyurethane bushings and hardware to mount it in your vehicle. The kit includes set of our Pro-Level 9" conversion axles with 31 spline differential stubs with bearings, and your choice of either a 2-piece Chromoly or Aluminum Driveshaft with a billet 1350 pinion yoke, and is rated to 1400HP. Due to the variety of differentials and spools available, we have decided to supply the 9" case only, allowing you to decide what center section would be best for your needs. The rear differential cradle will need to be modified to install the 9" Rear housing. Kit will include instructions on how to cut the back of the cradle and install the new supplied cross member for the rear mounting points of the 9" housing. It is recommended to have a professional fabrication shop perform this work. **CH56** Axle Kit SRT-8 Pro-Level 9" Rear Conversion Kit------CH9R-1 2005-2008 Charger SRT-8/ 300C SRT-8/ Magnum SRT-8/ Challenger SRT-8 with Paramount 8.8 Rear Axles 1400HP Level 5 Direct Fit Axle Upgrade------RA7280X5-PP\* RA7281X5-PP\* **Driveshafts**Charger SRT-8/ 300C SRT-8/ Magnum SRT-8 Paramount 8.8 Chromoly 2-Piece Driveshaft-----CHSH1-PP
Challenger SRT-8 Paramount 8.8 Chromoly 2-Piece Driveshaft------CHSH2-PP **2005-2008 Charger 5.7 / 300C 5.7 / Magnum 5.7 / Challenger 5.7**700HP Direct Bolt-In Level 2 Axles-------RA7277X2\* RA7278X2\*
1400HP Pro-Level Axle/Hub Kit------Driveshaft
Charger 5.7 / 300C 5.7 / Magnum 5.7 (except Challenger)
Chromoly 2-Piece Driveshaft------CHSH3



| DODGE   | LEFT  | RIGHT  | KIT/SHAFT            |
|---|---|--|----------------------|
| 2009-2010 Charger SRT-8 / 300C SRT-8 / Challenger SRT<br>Axles  | r-8 & R/T (with 6                               | Getrag Limite                                    | d-Slip Differential) |
| 1000HP Direct Bolt-In Axles (Includes Tone Rings) 1400HP Level 5 Direct Fit Axles *Must re-use factory ABS / Tone Rings   | RA7282X4<br>RA7282X5*                           | RA7283X4<br>RA7283X5*                            |                      |
| <b>Driveshafts</b> Charger SRT-8 / 300C SRT-8 Chromoly 2-Piece Driveshaft Challenger SRT-8 Chromoly 2-Piece Driveshaft  |   |  | CHSH4<br>CHSH5       |
| 2009-2010 Charger SRT-8/ 300C SRT-8/ Challenger SRT-Axles   | 8 with Paramou                                  | ınt 8.8 Rear C                                   | onversion            |
| 1400HP Level 5 Direct Fit Axle Upgrade  | RA7282X5-PP*                                    | RA7283X5-PF                                      | <b>)</b> *           |
| <b>Driveshafts</b> Charger SRT-8/ 300C SRT-8/ Magnum SRT-8 - Paramount 8.8 Challenger SRT8 - Paramount 8.8 Chromoly 2-Piece Drivesha  | Chromoly 2-Pied                                 | ce Driveshaft                                    | CHSH4-PP             |
| 2009-2010 Charger 5.7 / 300C 5.7 / Challenger 5.7 (excellation) 1000HP Direct Bolt-In Axles (Includes Tone Rings) 1400HP Level 5 Direct Bolt-In Axles *Must re-use factory ABS / Tone Rings | ept <b>Getrag Limi</b><br>RA7274X4<br>RA7274X5* | ite <b>d-Slip Diffe</b><br>RA7275X4<br>RA7275X5* | rential)             |
| <b>Driveshafts</b> Charger 5.7/ 300C 5.7/ Chromoly 2-Piece DriveshaftChallenger 5.7 Chromoly 2-Piece Driveshaft   |   |  | CHSH6<br>CHSH7       |
| 1995-1999 Neon  |   |  |                      |
| Manual Trans 500HP 5-Lug Level 3 Axle/Hub Kit 750HP 5-Lug Level 5 Axle/Hub Kit  |   |  | CH43*                |
| Automatic Trans 500HP 5-Lug Level 3 Axle/Hub Kit  |   |  | CH23*                |
| 750HP 5-Lug Level 5 Axle/Hub Kit  |   |  | CH15*                |
| 2000-2005 Neon 500HP Level 3 Direct Bolt-In Axles (Automatic Trans) 500HP Level 3 Direct Bolt-In Axles (Manual Trans)   | RA7241L3*<br>RA7241L3*                          | RA7240L3*<br>RA7242L3*                           |                      |
| 2003-2005 Neon SRT4 The Level 3 (550HP) and Level 5 (750HP) axles come complete   | e with ARS rings                                | and are a direc                                  | t halt in            |
| 550HP Level 3 Direct Bolt-In Axles 750HP Level 5 Direct Bolt-In Axles 750HP Level 5 Direct Bolt-In Axles  | RA7243L3  | RA7244L3<br>RA7244L5                             | n boli ili.          |
| 750HP Level 5 Axles for Darrel Cox Automatic  | RA7246L5  | RA7247L5   |                      |
| 1996-2002 Viper<br>(Stock Differential)   |   |  |                      |
| 1100HP Level 5 Direct Bolt-In Axles with Diff Stubs1200HP+ Pro-Level Axle/Hub/Diff Stub Kit   | RA7290X5  | RA7291X5   | DG45-S               |
| (Quaife Differential)   |   |  | 100                  |
| 1100HP Level 5 Direct Bolt-In Axles with Diff Stubs1200HP+ Pro-Level Axle/Hub/Diff Stub Kit   |   | RA7293X5   | DG45-Q               |
| 2003-2006 Viper   | DA 7005V5                                       | DA 7005Y5  |                      |
| 1100HP Level 5 Direct Bolt-In Axles with Female Inner 1200HP+ Pro-Level Axle/Hub/Diff Stub Kit (Stock Differential) 1200HP+ Pro-Level Axle/Hub/Diff Stub Kit (Quaife Differential)          |   | RA7295X5   | DG46-S<br>DG46-Q     |
| 2008-2010 Viper 1100HP Level 5 Direct Bolt-In Axles with Female Inner* *ABS rings can be added for an additional charge   | RA <mark>72</mark> 96X5                         | RA7297X5   |                      |
| DATSUN (see Nissan) EAGLE (SEE MITSUBISHI)  |   |  |                      |



| Factory Five Racing Cobra Roadster LEFT Driveshafts   | RIGHT KIT/SHAFT   |
|---|---|
| 93 or earlier Ford engine with T-5 or TKO 28-spline Trans<br>302 with T-5 Trans and 94-95 bellhousing4.6L with T45 or 3650 Trans  | COBRA1<br>COBRA2<br>COBRA3  |
| Factory Five Coupe/Spyder 93 or earlier Ford engine with T-5 or TKO 28-spline Trans   | COUPE1  |
| Factory Five Cobra with 8.8 Independent Axles The 550HP axle kit uses high grade aircraft quality center bars w   | Cobra Axle & Drive Shaft with re-tempered factory inner and outer CV joints   |
| 550HP Rear Axle Kit for Bolt-On Wheels550HP Rear Axle Kit for Pin-Drive (Knock-Off) Wheels  | FAR1  |
| The 950HP Level 5 axle kit is a direct bolt-in and feature our higl outer CV made from a proprietary material designed to withstan 950HP Level 5 Rear Axle Kit for Pin-Drive (Knock-Off) Wheels950HP Level 5 Rear Axle Kit for Bolt-On Wheels   | h grade aircraft quality center bars with direct-fit inner and all high horsepowerFAR3FAR4  |
| <b>FORD</b> 2003-2006 FORD GT This is an upgrade to the stock axles, we replace the axle bars with internals for the factory CV housings.   | ith our high-grade aircraft quality bars and  |
| Bar and Internal CV Upgrade*Please Note-You must send in your factory axles for this upgrad   | le, please call for RMA   |
| 1989-1997 Thunderbird<br>600HP Level 2 Complete Rear AxleRA8514   | 4L2 RA8514L2  |
| Axles 1999-2001 / 2003-2004 Mustang Cobra The Mustang Cobra with independent suspension has to be one cars to date. Some people have traded in the independent syste away what makes the Cobra so special. The systems offered by toughest tests and hardest launches. Starting with our Level 2 a Level system, keeping the IRS is the way to go. The Level 2 has a aircraft grade center bars and the Level 5 Axle/Hub Kit features comes with a set of custom hubs with studs to accommodate the spindle). | em for a solid or live rear axle taking us for this car will stand up to the axle set to our Level 5 and the all out Pro- a direct-fit outer CV with our torsional an outer CV with a 40% larger spline and |
| 1999 Mustang Cobra  |   |
| 600HP Level 2 Complete Axle (28 Spline Differential)RA851   | 14L2 RA8514L2   |
| 2001 Mustang Cobra<br>600HP Level 2 Complete Axle (31 Spline Differential)RA851   | 6L2 RA8516L2  |
| 2003-2004 Mustang Cobra 600HP Level 2 -Bar/Outer UpgradeRA850 600HP Level 2 Complete Axle (31 Spline Differential)RA851 900HP Level 5 Bar/Outer and Hub Upgrade *These axles only replace the bar and outer CV, must re-use the   | 16L2 RA8516L2<br>FD35*  |
| Pro-Level Kit This is a completely different system using 108mm cross groove special designed billet outer stub that is completely splined on the hub for superior wheel bearing support. A billet 31 spline in up from 1.125"), made from high grade aircraft quality material set for the Cobra to date.  | he entire length of the stub along with<br>oner stub and larger center bars (1.375"   |

2003-2006 Falcon (Supercharged V8 and Turbo 6)
700HP Direct Bolt-In Axles-------RA8510L5 RA8511L5
1400HP Pro-Level Axle/Hub Kit-------FD26

**2001-2004 Cobra**Pro-Level Axle/Hub Kit------FD56



| FORD  | KIT/SHAFT            |
|---|----------------------|
| Driveshafts<br>1987-1993 Mustang  |                      |
| 600HP (1330) 5-Speed 3.5" Aluminum Driveshaft900HP (1350) 5-Speed 3.5" Aluminum Driveshaft  | FDSH6<br>FDSH7*      |
|   |                      |
| 1 Piece Aluminum<br>Drive Shaft   |                      |
| 2003-2004 Cobra 900HP (1350) T56 6-Speed 3.5" Aluminum Driveshaft* *Requires FDYK1 Billet Pinion Yoke   | FDSH8*               |
| 8.8 1350 Billet Pinion Yoke   | FDYK1                |
| 2005-2011 Mustang 1-Piece Driveshafts All 4" aluminum driveshafts will have a clearance issue if the car is lowered or if the people in the car. The 3.5" Aluminum driveshaft and new 3.25" Carbon Fiber drives any clearance issues. |                      |
| uny cleurunce issues.   |                      |
| 2005-2010 Mustang GT 5-speed 5-speed 900HP 3.5" Aluminum 1-piece shaft (1350)(no clearance issues)  |                      |
| 2011 Mustang GT   |                      |
| 6-speed 900HP 3.5" Aluminum 1-piece shaft (1350)(no clearance issues) 3.25" Carbon Fiber 1-piece shaft(no clearance issues)   |                      |
| Automatic 900HP 3.5" Aluminum 1-piece shaft (1350)(no clearance issues) 3.25" Carbon Fiber 1-piece shaft(no clearance issues)   |                      |
|   |                      |
| <b>2005-2011 Mustang Shelby GT500 6-speed</b><br>900HP 3.5" Aluminum 1-piece shaft (1350)(no clearance issues)  | FDSH10-A             |
| 3.25" Carbon Fiber 1-piece shaft(no clearance issues)   |                      |
| 1 Piece Carbon Fiber Driveshaft   | où de                |
| FB Trans conversion shaft for 2005-2010 Mustang   |                      |
| 900HP FB 4STB-E conversion steel shaft 900HP FB 4STB-E conversion aluminum shaft  | DSS1-S**<br>DSA2-A** |
|   |                      |
|   |                      |
| 2005-2010 Mustang V6 (5-Speed) 600HP Steel 1-Piece Driveshaft   | FDSH3-S              |



| HONDA<br>1990-2001 Accord 4 Cyl 5-Speed manual (ABS sensors on a   | LEFT                   | RIGHT                  | KIT/SHAFT  |
|--|------------------------|------------------------|--|
| 1990-1993 Level 0 Axles (no warranty/not a racing axle)  | RA3900L0               | RA3987L0               |  |
| 500HP Level 2.9 Axles  | RA3900X2               | RA3987X2               |  |
| 1994-1997 Level 0 Axles (no warranty/not a racing axle) 500HP Level 2.9 Axles  | RA39/U3LU<br>RA39703X2 | RA39702L0<br>RA39702X2 | 4.4  |
| 1998-2001 Level 0 Axles (no warranty/not a racing axle) 500HP Level 2.9 Axles  | RA39708L0              | RA39707L0<br>RA39707X2 |  |
| 1988-1991 Honda Civic/CRX (EF Chassis) (exc. HF) D-Series SOHC 1.5 / 1.6 Motor and Factory Trans (all)   |                        |                        | A 108  |
| Level 0 Axles (no warranty/not a racing axle)475HP Level 2.9 Axles   | RA2892L0<br>RA2892X2   | RA2893L0<br>RA2893X2   | Level 2.9  |
| B-Series DOHC w/Cable Clutch and Y1 trans (both axles a  | re male left is        | shorter) The Y         | <b>V</b> 1   |
| transmission will have an intermediate bar hanger brack  | et with SH3 or         | n the casting          |  |
| Level 0 Axles (no warranty/not a racing axle)  | HY3990L0               | HY3991L0               |  |
| 475HP Level 2.9 Axles600HP Level 3.9 Axle/Hub kit w/non-ABS size hub (bearing ID   | HY399UX2<br>is 1 495\  | HY3991X2               | HY20*  |
| 850HP Level 5 9 Avle/Hub kit   |                        |                        | ΔC25**   |
| 850HP Chromoly Intermediate Bar-(B-Series/Hydraulic)   |                        |                        | HO2727   |
| Spool- Chromoly B-Series Standard 27 Spline (LS/B16/ITR)<br>Pro-Level Axle/Hub/Intermediate Bar Kit  |                        |                        | HO2/C2<br>AC28**   |
| Pro-Level 28 Spline Chromoly Spool (LS/B16/ITR)  |                        |                        | HO28C2   |
| Pro-Level 28 Spline Chromoly Spool (LS/B16/ITR)  |                        |                        | PRO-BL-LSD***  |
| Pro-Level Axle Upgrade with Intermediate Bar for Level 5.9 Axle  | es                     |                        | PRO-B-UPGRADE  |
| (Please call for RMA to send in your Level 5.9 Axles for the upgr  | rade)                  |                        |  |
| B-Series DOHC w/Cable Clutch and Y1 trans (both axles are  |                        |                        |  |
| transmission will have an intermediate bar hanger bracket with   | SH3 on the cas         |                        |  |
| Basic axle (no warranty/not for racing)  | RA3990LU<br>RA3990L0   | RA3991L0<br>RA3991L0   |  |
| Level 0 Axles (no warranty/not a racing axle)475HP Level 2.9 Axles   | RA3990X2               | RA3991X2               |  |
| 600HP Level 3.9 Axle/Hub kit w/non-ABS size hub (begring ID)   | is 1.495)              |                        | HY24*  |
| 850HP Level 5.9 Axle/Hub kit850HP Chromoly Intermediate Bar-(B-Series/Hydraulic)   |                        |                        | AC25**<br>HO2727 <b>Level 3.9</b>  |
| Spool- Chromoly B-Series Standard 27 Spline (LS/B16/ITR)   |                        |                        | HO27C2   |
| Pro-Level Ayle/Hub/Intermediate Bar Kit  |                        |                        | ΔC28**   |
| Pro-Level 28 Spline Chromoly Spool (LS/B16/ITR)  |                        |                        | HO28C2   |
| Pro-Level Axle Upgrade with Intermediate Bar for Level 5.9 Axle  | es                     |                        | PRO-B-UPGRADE  |
| (Please call for RMA to send in your Level 5.9 Axles for the upgr  | rade)                  |                        |  |
| B-Series DOHC Motor w/Hydraulic Clutch (left axle is femo  | ale/riaht male         |                        |  |
| Basic axle (no warranty/not a racina axle)   | RA3992L0               | HY3991L0               |  |
| Level 0 Axles (no warranty/not a racing axle)475HP Level 2.9 Axles   | RA3992L0               | HY3991L0               |  |
| 600HP Level 3.9 Axle/Hub kit w/non-ABS size hub (bearing ID  | RA3992X2<br>is 1 495)  | HY3991X2               | HO15*  |
| 850HP Level 5.9 Axle/Hub kit   |                        |                        | AC25**   |
| 850HP Chromoly Intermediate Bar-(B-Series/Hydraulic)<br>Spool- Chromoly B-Series Standard 27 Spline (GS-R)<br>Spool- Chromoly B-Series Standard 27 Spline (LS/B16/ITR) |                        |                        | HO2727   |
| Spool- Chromoly B-Series Standard 27 Spline (GS-K) Spool- Chromoly B-Series Standard 27 Spline (LS/B16/ITR)  |                        |                        | HO27C1<br>HO27C2   |
| Pro-Level Axle/Hub/Intermediate Bar Kit  |                        |                        | ΔC28**   |
| Pro-Level 28 Spline Chromoly Spool (GS-R)  |                        |                        | HO28C1   |
| Pro-Level 28 Spline Chromoly Spool (LS/B16/ITR)  |                        |                        | HO28C2<br>PRO-BL-LSD***  |
| Pro-Level Limited Slip Differential (GS-R)   |                        |                        | PRO-BG-LSD***  |
| Pro-Level Axle Upgrade with Intermediate Bar for Level 5.9 Axle  | es                     |                        | PRO-B-UPGRADE  |
| (Please call for RMA to send in your Level 5.9 Axles for the upgr  | rade)                  |                        |  |
| *Axle does not come with ABS rings unless specified-Can be ad  |                        |                        |  |
| reference to with or without ABS is necessary for the hub set us   |                        |                        | ent  |
| size wheel bearings. Some DSS axles use heat-treated and tem **In order to use the 850HP Level 5.9 and Pro-Level Axle/Hub I  |                        |                        |  |
| you must use 90-93 DA Integra spindle and wheel bearing to fi  | it the larger hub      | os, and all            | 0  |
| B-series Level 5.9 kits will only work with the hydraulic intermed   | diate shaft (94-0      | 01 Integra/99-0        |  |
| Civic Si etc.)  ***Normal discount structure does not apply to this part, please   | call for pricing       |                        | The state of the s |
|  |                        |                        | Level 5.9  |



| HONDA   | LEFT                 | RIGHT          | KIT/SHAFT       |                 |
|---|----------------------|----------------|-----------------|-----------------|
| H-Series Prelude Hydraulic Clutch (left axle is fer     |                      |                |                 |                 |
| Level 0 Axles (no warranty/not a racing axle)           |                      | HA3991L0       |                 |                 |
| 475HP Level 2.9 Axles                                   | HA3992X2             | HA3991X2       | (6)             |                 |
| 600HP Level 3.9 Axle/Hub kit w/non-ABS size hub (be     | earing ID is 1.495)- |                | HY23*           |                 |
| 850HP Level 5.9 Axle/Hub                                |                      |                | HY46**          |                 |
| 850HP Chromoly Intermediate Bar-(H-Series)              |                      |                | PR2727          |                 |
| Pro-Level Axle/Hub/Intermediate Bar Kit                 |                      |                | HY48**          |                 |
| Pro-Level Limited Slip Differential (H-Series)          |                      |                | PRO-H-LSD***    |                 |
| Pro-Level Axle Upgrade with Intermediate Bar for Leve   | el 5.9 Axles         |                | PRO-H-UPGRAD    | DE              |
| (Please call for RMA to send in your Level 5.9 Axles fo | r the upgrade)       |                |                 |                 |
| ,   | ,                    |                |                 | Honda Pro-Level |
| K-Series (using K20 RSX/Si Intermediate Bar) Hy         | draulic Clutch (le   | ft axle is mal | e/right female) | Axle Kit AC57   |

K-Series (using K20 RSX/Si Intermediate Bar) Hydraulic Clutch (left axle is male/right female)

HY4004L0 600HP Level 3.9 Axle/Hub kit w/non-ABS size hub (bearing ID is 1.495)------KF35\* 850HP Level 5.9 Axle/Hub ------KF56\*\* Pro-Level 28 Spline Chromoly Spool (K-Series)-------KA28C
Pro-Level Limited Slip Differential (K-Series)------PRO-K-LSD\*\*\* Pro-Level Axle Upgrade with Intermediate Bar for Level 5.9 Axles ------PRO-K-UPGRADE (Please call for RMA to send in your Level 5.9 Axles for the upgrade)

\*\*In order to use the 850HP Level 5.9 and Pro-Level Axle/Hub kits on the 88-91 EF chassis, you must use 90-93 DA Integra spindle and wheel bearing to fit the larger hubs, and all B-series Level 5.9 kits will only work with the hydraulic intermediate shaft (94-01 Integra/99-00 Civic Si etc.)

#### 1992-1995 Honda Civic (EG Chassis)

On 1992-1995 Civics the hub bearing changed if the car came with ABS. Even if you are not using the ABS system the hub may have the larger bearing so please check before ordering Non-ABS hubs (VX,CX,DX,LX)have a 1.495 bearing I.D., and ABS hubs (Civic EX, 99-00 Si, 94-01 Integra) have a 1.693 bearing I.D.

#### D-Series SOHC 1.5 / 1.6 Motor and Factory Trans (all)

Level 0 Axles (no warranty/not a racing axle)------RA2897L0 RA2898L0 475HP Level 2.9 Axles------RA2897X2 RA2898X2

B-Series DOHC w/ Hydraulic Clutch (left axle is female/right male)

RA4000L0 Level 0 Axles (no warranty/not a racing axle)-----RA3995L0 475HP Level 2.9 Axles-----RA3995X2 600HP Level 3.9 Axle/Hub kit w/non-ABS size hub (bearing ID is 1.495)------HO15 **HO27C** 

\*Axle does not come with ABS rings unless specified-Can be added for additional charge. The reference to with or without ABS is necessary for the hub set used. These vehicles use 2 different size wheel bearings.

\* Some DSS axles use heat-treated and tempered factory housings.

(Please call for RMA to send in your Level 5.9 Axles for the upgrade)

\*\*In order to use the 850HP Level 5.9 and Pro-Level Axle/Hub kits on the EG/EK chassis, you must use 92-00 Civic ABS / 94-01 Integra / 99-00 Civic Si spindles –Bearing ID is 1.693 to fit the larger hubs. **HO2727** 

<sup>\*\*\*</sup>Normal discount structure does not apply to this part, please call for pricing

<sup>\*\*\*</sup>Normal discount structure does not apply to this part, please call for pricing



| HONDA  | LEFT  | RIGHT                            | KIT/SHAFT  |
|--|---|----------------------------------|--|
| 1992-1995 Honda Civic  |   |                                  |  |
| H-Series Prelude Hydraulic Clutch (left axle is female/r Most mount kits (except Hasport EGH2) Level 0 Axles (no warranty/not a racing axle) | HY3995L0<br>HY3995X2<br>ID is 1.495)            |                                  | HY45*<br>HY56**<br>PR2727<br>HY58**<br>PRO-H-LSD***          |
| H-Series Prelude Hydraulic Clutch (left axle is female/r (Using Hasport EGH2 Mount kit only) Level 0 Axles (no warranty/not a racing axle)   | HZ3995L0<br>HZ3995X2<br>ID is 1.495)            |                                  | HZ56**<br>PR2727<br>HZ58**<br>PRO-H-LSD***                   |
| K-Series (using K20 RSX/Si Intermediate Bar) (Left axle Level 0 Axles (no warranty/not a racing axle)  | RA4001L0<br>RA4001X2<br>ID is 1.495)            | RA4004L0<br>RA4004X2             | KG35*<br>KG56**<br>KA2727<br>KG27C<br>KG58**<br>PRO-K-ISD*** |
| J-Series V6 / 6-Speed (must use Accord Auto intermedi<br>Level 0 Axles (no warranty/not a racing axle)                                       | iate bar) (both axles a<br>RA4200L0<br>RA4200X2 | re male)<br>RA4201L0<br>RA4201X2 |  |
| 1996-2000 Honda Civic (EK/EJ Chassis) CX, DX, HX, LX hubs (non-ABS) have a 1.495 bearing and EX  | X & SI (ABS)have a 1.693                        | bearing                          | a Car  |
| D-Series SOHC 1.5 / 1.6 Motor and Factory Trans (all) Level 0 Axles (no warranty/not a racing axle)  | RA2897L0<br>RA2897X2                            | RA2898L0<br>RA2898X2             |  |

\*Axle does not come with ABS rings unless specified-Can be added for additional charge. The reference to with or without ABS is necessary for the hub set used. These vehicles use 2 different size wheel bearings. \* Some DSS axles use heat-treated and tempered factory housings. \*\*In order to use the 850HP Level 5.9 and Pro-Level Axle/Hub kits on the EG/EK chassis, you must use 92-00 Civic ABS / 94-01 Integra / 99-00 Civic Si spindles –Bearing ID is 1.693 to fit the larger hubs. \*\*\*Normal discount structure does not apply to this part, please call for pricing



| HONDA   | LEFT   | RIGHT                               | KIT/SHAFT   |                                |
|---|--|-------------------------------------|---|--------------------------------|
| B-Series DOHC/Hydraulic Clutch (Left axle is female /right Level 0 Axles (no warranty/not a racing axle)  | male)RA3995L0RA3995X2RA3995X2  | RA4000L0<br>RA4000X2                | HO15*<br>AC35*<br>AC56**<br>HO27C1<br>HO27C2<br>AC58**<br>HO28C1<br>HO28C1<br>PRO-BL-LSD***<br>PRO-BG-LSD***<br>PRO-B-UPGRADE | el 2.9 Axles                   |
| H-Series Prelude Hydraulic Clutch (Left axle is female/righ Most mount kits (except Hasport EKH2) Level 0 Axles (no warranty/not a racing axle)                     | nt male)HY3995L0HY3995X2   | HY4000L0<br>HY4000X2                | HY51*<br>HY45*<br>HY56**<br>PR2727<br>HY58**<br>PRO-H-LSD***<br>PRO-H-UPGRADE   |                                |
| H-Series Prelude Hydraulic Clutch (left axle is female/right Level 0 Axles (no warranty/not a racing axle)  | t male) (Using<br>HZ3995L0<br>HZ3995X2<br>; 1.495)<br>93)                  | Hasport EKH<br>HY4000L0<br>HY4000X2 | HZ51*<br>HZ45*<br>HZ56**<br>PR2727<br>HZ58**<br>PRO-H-LSD***<br>PRO-H-UPGRADE   |                                |
| K-Series (using K20 RSX/Si Intermediate Bar) (Left axle isPlease Note- for Hasport EKK2 mounts order as '92-'95 Civic Level 0 Axles (no warranty/not a racing axle) | male/right fen<br>with K-series<br>RA4005L0<br>RA4005X2<br>; 1.495)<br>93) | RA4006L0<br>RA4006X2                | KK35*<br>KK36*<br>KK56**<br>KA2727<br>KA270*  | Honda<br>Pro Level<br>Axle Kit |
| *Axle does not come with ABS rings unless specified-Can be add<br>to with or without ABS is necessary for the hub set used. These v<br>bearings.                    |  |                                     |   |                                |

- \* Some DSS axles use heat-treated and tempered factory housings.
- $^{**}$  In order to use the 850HP Level 5.9 and Pro-Level Axle/Hub kits on the EG/EK chassis, you must use 92-00 Civic ABS / 94-01 Integra / 99-00 Civic Si spindles –Bearing ID is 1.693 to fit the larger hubs.
- \*\*\*Normal discount structure does not apply to this part, please call for pricing



| HONDA   | LEFT                            | RIGHT                | KIT/SHAFT                         |
|---|---------------------------------|----------------------|-----------------------------------|
| 2001-2005 Honda Civic Si (EP Chassis) -Also ES/Level 0 Axles (no warranty/not a racing axle)  | RA4005L0<br>RA4005X2            | RÁ4002L0<br>RA4002X2 | KS56*<br>KA35*<br>KA56*<br>KA2727 |
| 1998-2001 DC2 Integra Type R (JDM/EDM) (Please note - these axle/hub kits are for 5-lug Type R) Level 0 Axles (no warranty/not a racing axle) 500HP Level 2.9 Axles 850HP Level 5.9 Axle/Hub kit 850HP Chromoly Intermediate Bar-(B-Series/Hydraulic Spool- Chromoly B-Series Standard 27 Spline (LS/B16/ | RA3996L0<br>RA3996X2<br>        | RA4100L0<br>RA4100X2 | HO2727                            |
| 2002-2006 DC5 Integra Type R (JDM/EDM) Level 0 Axles (no warranty/not a racing axle) 500HP Level 2.9 Axles 850HP Level 5.9 Axle/Hub kit 850HP Chromoly Intermediate Bar-(K-Series) Spool- Chromoly K-Series Standard 27 Spline  |                                 |                      | KA2727                            |
| 2006-2010 Civic Si (FG / FA Chassis) Level 0 Axles (no warranty/not a racing axle) 500HP Level 2.9 Axles  |                                 |                      | KA2727                            |
| 1992-2001 Prelude 1992-1996 H22/H23 Manual Level 0 Axles (no warranty/not a racing axle) 500HP Level 2.9 Axles  | RA3901L0<br>RA3901X2<br>        | RA3902L0<br>RA3902X2 | PR2727                            |
| 1997-2001 H22/H23 Manual Level 0 Axles (no warranty/not a racing axle) 500HP Level 2.9 Axles  |                                 |                      | PR35*<br>PR2727                   |
| 2007-2008 Honda Fit K-Series Swap Only (using I<br>475HP Level 2.9 Axles600HP Level 3.9 Axle/Hub Kit  | Hasport Mounts)<br>RA4025X2<br> | RA4026X2             | GK45*                             |
| * Axle does not come with ABS rings unless specified-C<br>additional charge. The reference to with or without AB<br>the hub set used. These vehicles use 2 different wheel<br>No ABS sensor on axle   | S is necessary for              |                      |                                   |
| * Some DSS axles use heat-treated and tempered factory housings.  Level 2.9 Axles   |                                 |                      |                                   |



HONDA LEFT RIGHT KIT/SHAFT

2000-2008 Honda \$2000

#### **DRIVESHAFTS**

The 1-piece steel and aluminum driveshafts for the AP1 and AP2 eliminate the factory CV at each end and utilize much stronger u-joint ends and flanges. Includes precision machined billet plates to mount to the factory driveshaft flanges and necessary hardware.

## HOSH1

#### 2000-2003 AP1

| 1-Piece Aluminum Driveshaft | HOSH1   |
|-----------------------------|---------|
| 1-Piece Steel Driveshaft    | HOSH1-S |

#### 2004-2008 AP2

| 1-Piece Aluminum Driveshaft | HOSH2   |
|-----------------------------|---------|
| 1-Piece Steel Driveshaft    | HOSH2-S |

#### **LOTUS**

#### **Elise Series 1 (using Sunspeed Kit)**

Honda B-series Engine
250HP Direct Bolt-In Axles------S1B-Left
Honda K-series Engine
250HP Direct Bolt-In Axles------S1K-Left
S1K-Right

#### **Elise Series 2 (using Sunspeed Kit)**

Honda K-series Engine
250HP Direct Bolt-In Axles------S2K-Left
S2K-Right

#### **LAMBORGHINI**

#### **Gallardo Rear Axles**

This is an upgrade to the stock Gallardo axles capable of 1000HP. This upgrade requires that you send in the factory axles and we upgrade the bars and CV internals using the factory CV housings.

| 2006+ Bar and CV Internal UpgradeLA                    | MBO-1* |
|--|--------|
| 2004-2005 Bar / Outer CV and Inner CV Internal Upgrade |        |
| 2008 LP560-4 Bar and CV Internal Upgrade               |        |

<sup>\*</sup>Please Note-You must send in your factory axles for this upgrade, please call for RMA



| MAZDA  | LEFT   | RIGHT  | KIT/SHAFT   |
|--|--|--|---|
| 1986-1995 RX-7 Axles 1986-1992 (FC) Turbo II Axle Bar Upgrade Turbo II Axle Bar / Inner CV Upgrade   |  |  | MZ05**<br>MZIN-1                                  |
| The new Pro-Level Axle/Hub kit for the Turbo II features and that is 30% larger than factory, has larger 36 spline center from a high-grade aircraft quality material and a billet bolhubs to fit the larger spline, a custom wheel bearing and A  | bars (up from<br>t-on inner CV                                       | the 26 spline fo   | actory bars) made                                 |
| Pro-Level Axle/Hub kit  1-Piece 3" Aluminum Driveshaft  1986-1992 (FC) Turbo II  |  |  |   |
| <b>1993-1995 (FD)</b> Axle Bar Upgrade   | version  |  | MZ15**<br>MZFD16                                  |
| The new Pro-Level Axle/Hub kit for the FD RX-7 features at that is 30% larger than factory, has larger 36 spline center made from a high-grade aircraft quality material and a bil includes hubs to fit the larger spline and ARP extended study for the standard RX-7 differential and the Ford 8.8 differential Pro-Level Axle/Hub kit | bars (up from<br>let bolt-on inr<br>ds and uses fo<br>tial conversio | n the 26 spline for<br>ner CV with splin<br>nctory wheel bed<br>n. | actory bars)<br>ne plug. Also<br>nring. Available |
| Pro-Level Axle/Hub Kit (Ford 8.8 Differential)   |  |  | MZFD56  |
| 1-Piece 3" Aluminum Driveshafts 1993-1995 (FD)   | 3.5" Aluminung CV housings<br>rade aircraft o                        | n)s; the problem w<br>quality material                             | MZFDSH1-A<br>vith these axles<br>and have         |
| 2006-2007 Mazdaspeed 6 500HP Direct Bolt-In Rear Axles   | RA6285L2   | RA6286L2   |   |
| 1989-2005 Miata with 28 spline Ford 8.8 Rear Convertional Street Bolt-In Axles   | RA6245L2<br>   |  | MZFD25<br>MZFD35                                  |
| Aluminum Drive   | Chari  |  | 39  |
| MINI   | Snatt  | 6  | 6   |
| 2001-2006 Cooper S Level 0 Axles (no warranty/not a racing axle) 475HP Direct Bolt-In Level 2.9 Axles and Intermediate Bar-  | RA1001L0<br>RA1001L2   | RA1002L0<br>RA1002L2   | Mazda Pro Kit                                     |

Mazda Pro Kit



| MITSUBISHI                         | LEFT | RIGHT    | KIT/SHAFT |
|------------------------------------|------|----------|-----------|
| 1990-1994 Eclipse/Talon FWD        |      |          |           |
| 400HP Direct Bolt-In Level 2 Axles |      | RA9796L2 |           |
| 750HP Axle/Hub kit                 |      |          | MI15*     |

#### 1990-1994 Eclipse/Talon AWD

#### **Axles**

#### **Driveshafts**

The aluminum driveshaft replaces the first 2 Factory shafts saves 40% weight and includes aluminum conversion plate and hardware.

800HP 3" Driveshaft-------MISH1 1000HP 3.5" Heavy-Duty Driveshaft-------MISH1-HD21

#### 1995-1999 Eclipse / Talon FWD

| Non-Turbo (GS / RS / ESi -25 spline ditterential) |       |
|---|-------|
| 400HP Direct Bolt-In Level 2 AxlesRA9822L2 RA9823 | L2    |
| 525HP Axle/Hub Kit                                | MI20* |
| 750HP Axle/Hub Kit                                | MI35* |
| Turbo (GS-T / TSi -27 spline differential)        |       |
| 400HP Direct Bolt-In Level 2 AxlesRA9829L2 RA9830 | L2    |
| 750HP Axle/Hub Kit                                | MI45* |

#### 1995-1999 Eclipse / Talon AWD (GSX / TSi AWD)

#### **Axles**

| 650HP Direct Bolt-In Front Axles     | RA9827L2 | RA9828L2 |         |
|--------------------------------------|----------|----------|---------|
| 650HP Rear Axle Bar/Outer CV Upgrade |          |          | -MIR3** |
| 900HP Rear Axle/Hub Kit              |          |          | -MI42   |

- \* Axle does not come with ABS rings unless specified Can be added for additional charge.
- \* Some DSS axles use heat-treated and tempered factory housings.

\*\*Rear axle bar upgrade: Stock rear axles utilize very strong CV housings; the problem with these axles is the center bar. The bars we make are made from high-grade aircraft quality material and have standard size splines. Kit includes axle bars, boots, clamps and grease and you re-use the stock CV housings. Non-limited slip rear axles have 23 splines and will not work with limited slip bars (30 spline)

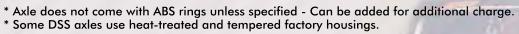
\*\*\* Available for 4-Bolt Rear Only.







| MITSUBISHI   | LEFT                  | RIGHT                            | KIT/SHAFT           |
|--|-----------------------|----------------------------------|---------------------|
| Driveshafts The aluminum driveshaft replaces the first 2 Factory conversion plate and hardware. 800HP 3" Driveshaft  |                       |                                  | MISH2               |
| 1994-1997 EVO II / III / IV<br>650HP Direct Bolt-In Front Axles  | axle has 2 splines in | nto diff)                        |                     |
| <b>1998-2000 EVO V / VI</b><br>650HP Direct Bolt-In Front Axles  |                       |                                  | MI34*               |
| 2001-2007 EVO VII / VIII / IX Front Axles Basic axle (no warranty/not a racing axle)   | RA9853L0<br>RA9853L2  | RA9854L0<br>RA9854L2             | MIF1**              |
| Rear Axles (ABS Rings Included) 900HP Axle/Hub Kit   |                       |                                  | MI49<br>MI52        |
| <b>2-Piece Rear Driveshaft</b> : This is our 2-piece shaft and half aluminum (32lbs), uses solid u-joints, feath hardware and is completely serviceable.  EVO VII / VIII / IX drive shaft –(w/o AYC) | ures an aluminum r    | ear conversion                   | plate with<br>MISH8 |
| 2008-2010 EVO X 900HP Level 5 Direct Bolt-In Front Axles 900HP Level 5 Direct Bolt-In Rear Axles 900HP Direct Bolt-In Rear Axles (for Shepherd Racing Differential)                                  | RA9910L5<br>RA9907X5  | RA9858L5<br>RA9911L5<br>RA9908X5 | MISH10              |
| ***  |                       | 1.190                            | - Commence          |









NISSAN LEFT RIGHT KIT

The Level 2.9 and Level 5 Direct Bolt-In axle systems for the Nissan 240SX have been making a name for themselves in both drag racing and drifting. The Level 2.9 axles feature an outer CV that is a ball & cage type, a great improvement over the 240SX factory tripod style, our high-grade aircraft quality torsional center bars that twist more than a factory unit absorbing a great deal of the shock factor and a Porsche style 108mm CV with precision billet adapter plates and hardware to mount to the factory differential stubs. The Level 5 axles go a step further using larger axle axle bars and upgraded internals and are capable of 900HP.

#### 1989-1998 240SX

| Axles                                    |                |        |
|--|----------------|--------|
| 500HP Axle Bar Upgrade                   |                | NIR1** |
| 650HP Level 2.9 Direct Bolt-in AxlesRA80 | 001X2 RA8002X2 |        |
| 900HP Level 5 Direct Bolt-in AxlesRA80   | 001X5 RA8002X5 |        |

Driveshafts 1-piece Conversion Driveshafts available in 3"Aluminum or 2.75" Steel

\*Please note-whether or not the car came from the factory with ABS will change the length of the driveshaft. Please check before ordering.

| ı | Y | ŏ | У- | ı | Υ' | 94 | 7 | 4( | 127 | Κ ( | (5) | راد ا | ) |
|---|---|---|----|---|----|----|---|----|-----|-----|-----|-------|---|
|   |   |   |    |   |    |    |   |    |     |     |     |       |   |

| 513 (Non-ABS Differential) with KAZ4 or 5KZU and 5-5peed Manual |       |
|---|-------|
| Aluminum  | NISH1 |
| Stee  |       |
| 31eei   |       |

#### \$13 (ABS Differential) with KA24 or \$R20 and 5-Speed Manual

| Aluminum | NISH3   |
|----------|---------|
| Steel    | NISH3-S |

#### \$13 (Non-ABS Differential) with RB25 / 5-Speed Conversion

| Syko Mount kit:     |             |
|---------------------|-------------|
| Áluminum            | NISH1SY-A   |
| Steel               | NISH1SY-S   |
| Tophat Mount kit:   |             |
| Aluminum            | NISH1TH-A   |
| Steel               | NISH1TH-S   |
| Zerolift Mount kit: |             |
| Aluminum            | ZLRBS13DS-A |
| Steel               |             |

#### \$13 (ABS Differential) with RB25 / 5-Speed Conversion

NISH1

| Syko Mount kit:<br>Aluminum   | VIICH3CA V    |
|-------------------------------|---------------|
| Stee                          |               |
| Tophat Mount kit:<br>Aluminum | NISH2TH_A     |
| Steel                         |               |
| Zerolift Mount kit: Aluminum  | 71 RRS134DS-A |
| Steel                         |               |

<sup>\*\*</sup>Rear axle bar upgrade: Stock rear axles utilize very strong CV housings; the problem with these axles is the center bar. The bars we make are made from high-grade aircraft quality material and have standard size splines. Kit includes axle bars, boots, clamps and grease and you re-use the stock CV housings.

240 Rear ABS / 240 Rear Non-ABS









GTR REAR AXLES



GTR FRONT AXLES

| NISSAN  | Sociale C1E / Consocial | LEFT              | RIGHT      | KIT/SHAFT          |
|---|-------------------------|-------------------|------------|--------------------|
| \$13 (Non-ABS Differential<br>Aluminum<br>Steel             | ) with 515 6-speed      | Conversion        |            | NISH8              |
| Steel   | S15 6-Speed Conv        | version           |            | NISH8-S            |
| \$13 (ABS Differential) with<br>Aluminum                    |                         | version           |            | NISH15             |
| Steel   |                         |                   |            | NISH15-S           |
| 1995-1998 240SX (\$14)<br>\$14 (Non-ABS Differential)       | Suith KASA or SDS       | O and E Speed Man |            |                    |
| Aluminum  |                         |                   |            | NISH2              |
| Steel   |                         |                   |            | NISH2-S            |
| \$14 (ABS Differential) with                                | KA24 or SR20 and        | d 5-Speed Manual  |            | NUCLIA             |
| Aluminum<br>Steel   |                         |                   |            | NISH4<br>NISH4-S   |
| S14 (Non-ABS Differential                                   | ) with RB25 / 5-Sp      | eed Conversion    |            |                    |
| Syko Mount kit:<br>Aluminum                                 | ,                       |                   |            | VIICHOCY V         |
| Steel   |                         |                   |            | NISH2SY-S          |
| Tophat Mount kit:   |                         |                   |            |                    |
| Aluminum<br>Steel   |                         |                   |            | NISH2TH-A          |
| Steel   |                         |                   |            | NISHZ1H-S          |
| Zerolift Mount kit:<br>Aluminum                             |                         |                   |            | 71 PRS14DS_A       |
| Steel   |                         |                   |            | ZLRBS14DS-S        |
| S14 (ABS Differential) with                                 | RB25 / 5-Speed C        | onversion         |            |                    |
| Syko Mount kit: Aluminum                                    |                         |                   |            | NISH4SY-A          |
| Steel   |                         |                   |            | NISH4SY-S          |
| Tophat Mount kit:<br>Aluminum                               |                         |                   |            | NISH4TH-A          |
| SteelZerolift Mount kit:                                    |                         |                   |            |                    |
| Aluminum<br>Steel   |                         |                   |            | ZLRBS14ADS-A       |
|   |                         |                   |            | ZLKB514AD5-5       |
| S14 (Non-ABS Differential)                                  | <u> </u>                |                   |            | NISH20             |
| Steel   |                         |                   |            | NISH20-S           |
| <b>\$14 (ABS Differential) with</b> Aluminum                | S15 6-Speed Conv        | version           |            |                    |
| Steel   |                         |                   |            | NISH21<br>NISH21-S |
| Nissan Skyline  |                         |                   |            |                    |
| 1989-1994 (R32)<br>GT-R                                     |                         |                   |            |                    |
| Avlac   |                         |                   |            |                    |
| 1000HP Direct Bolt-In Level 5<br>1000HP Rear Axle Bar Upgra | Front Axles             | RA8010L5          | RA8011L5   | NIR3               |
|   |                         |                   |            |                    |
| 1-Piece Conversion Drives                                   | hatts available in A    | Aluminum and DON  | A Chromoly | NISH10-A1          |
| GTS (RWD models) Aluminum                                   |                         |                   |            | NISH11             |
| DOM (Chromoly)  |                         |                   |            | NISH11-S           |
| 1995-1998 (R33)   |                         |                   |            |                    |
| GT-R<br>Axles   |                         |                   |            |                    |
| 1000HP Direct Bolt-In Level 5<br>1000HP Rear Axle Bar Upgra | Front Axles             | RA8010L5          | RA8011L5   | NIIDO              |
|   |                         |                   |            | INIKS              |
| 1-Piece Conversion Drives                                   | natts available in A    | Aluminum and DOA  | A Chromoly | NISH12-A1          |
| GT S (DWD models)   |                         |                   |            |                    |
| AluminumDOM (Chromoly)                                      |                         |                   |            | NISH13-S           |
| 1999-2002 (R34)   |                         |                   |            |                    |
| GT-R<br>Aluminum  |                         |                   |            | NISH14-A1          |
| GT (RWD models)   |                         |                   |            |                    |
| Aluminum  |                         |                   |            | INISH I 5          |



NISSAN LEFT RIGHT KIT/SHAFT

2008-2010 GT-R

**Front Axles** 

1000HP Direct Bolt-In Level 5 Axles------RA8014L5 RA8015L5

Rear Axles

1000HP Pro-Level Axle Kit------NI66

Driveshaft

Chromoly 2-Piece Driveshaft------NISH35

#### 2003-2008 350Z

The Level 2, Level 5 and Pro-Level axle systems for the Nissan 350Z have become well known in both drag racing and drifting. The Level 2 axles are rated to 500HP and feature a direct fit outer CV made from proprietary material, our high-grade aircraft quality torsional center bars that twist more than a factory unit absorbing a great deal of the shock factor and will re-use the factory inner CV. The Level 5 axles are rated to 800HP, feature a 108mm outer CV with a bolt-on outer stub, larger center bars and also re-use the factory inner CV but with a new inner race to fit the larger spline on the bar. The Pro-Level axles go even further, rated to 1200HP feature even larger 30 spline high-grade aircraft quality center bars, 108mm inner and outer CV with bolt-on outer stub and precision billet adapter plates with hardware to mount to the factory differential stubs.

500HP Level 2 Axle Bar / Outer CV Upgrade------RA8006L2\* RA8007L2\* 800HP Level 5 Axle Bar / Outer CV Upgrade------RA8006X5\* RA8007X5\* 1200HP Pro-Level Complete Axle Kit------NI56

350Z Pro Level Kit

\*Please Note: These axles Do Not include Inner CV joints, you must re-use your factory pieces.

#### 1968-1973 Datsun 510

Rear Axle CV Upgrade & Driveshaft

This set of axles replaces the factory u-joint style axle shaft with a CV type axle using 6-bolt Porsche style 108mm CV joints on both ends. The kit includes 2 rear axles, 4 billet conversion plates to mount the 6-bolt CV to the factory 4-bolt flanges and all necessary mounting hardware. The aluminum 1-piece driveshaft is a direct replacement with no modification required.

Rear Axle Set with Conversion Plates------DAR1
Aluminum Driveshaft (4-speed)------DASH1





PONTIAC 2004-2006 GTO

LEFT RIGHT

KIT/SHAFT

Driveshafts

**Axles** 

600HP (Bolts to factory Inner and Outer stubs) 1-1/8" bar-----RA5200X2 RA5200X2 1000HP (Bolts to factory Inner and Outer stubs) 1-3/8" bar-----RA5200X5 RA5200X5 1000HP Axle Kit with 108mm Bolt-on Inner stubs --------GM42

**Inner Stubs** 

The Chromoly 108mm Inner Stubs for the GTO Differential feature replaceable splines rated to 1000HP (1 year warranty)

108mm Inner Stubs for GTO Differential------GMSTUBL GMSTUBR

**Wheel Flanges** 

Direct fit chromoly wheel flanges made to replace the factory wheel flanges (pair)------GTO-WH-FLANGE

**GTO Ford 8.8 Conversion** 

Includes Axles / Driveshaft and Brackets (brackets and hardware only) to install a Ford 8.8 (31 spline) Differential

1000HP Ford 8.8 Conversion kit------GTO88

2008-2009 G8

Axles
1000HP Direct Bolt-In Level 5 Axles------RA5266X5 RA5267X5

**Driveshafts** 

3.5" Aluminum / 3" Chromoly 2-piece Driveshaft (Automatic)------G8SH10-A 3.5" Aluminum / 3" Chromoly 2-piece Driveshaft (Manual)------G8SH11-A

2006-2008 Pontiac Solstice/Saturn Sky Non-Turbo

600HP Bar/Cage/Race and Inner Upgrade------GMR1 1000HP Rear Axles with 108mm CV on both ends -----RA5401L5 RA5402L5







**PORSCHE** LEFT **RIGHT** 1000HP Direct Bolt-In Rear Axles for 993 and 996 is a complete axle set including direct fit outer stub that goes into the wheel hub, axle bars made from a high grade aircraft quality material that are upgraded from the factory 28 spline size to 36 spline and the CV's have our exclusive cage and race set.

| upgraded from the tactory 28 spline size to 36 spline and the  | e CV's have ou         | r exclusive ca                   | ge and race set |
|--|------------------------|----------------------------------|-----------------|
| 1995-1997 993TT Manual   | -RA2393L5<br>-RA2396X5 |                                  |                 |
| <b>SCION 2004 -2006 XA/XB</b> 600HP Level 3.9 Axle/Hub kit   |                        |                                  | -SC35           |
| <b>2004 -2008 TC</b><br>600HP Level 3.9 Axle/Hub kit   |                        |                                  | -SC45           |
| SUBARU Axles 1992-2001 Impreza WRX / 2.5 RS (GC8) 750HP Direct Bolt-In Front Axles   | -RA8520L5<br>-RA8524X4 | RA8520L5<br>RA8524X4             | -SU35***        |
| 1992-2001 Impreza STi (GC8) (except Type R / RA) 500HP Direct Bolt-In Rear Axles (STi R180 Differential) 900HP Axle/Hub Kit (STi R180 Differential)  | RA8526X4               | RA8526X4                         | -SU46***        |
| Driveshafts 1-Piece Aluminum Driveshafts for Impreza RS / WRX / STi (G*Please note the Aluminum shafts have a maximum critical s 92-01 Impreza RS / WRX / STi Manual92-01 Impreza RS / WRX Automatic Trans | peed of 150MI          |                                  | -SUSH4          |
| 2002-2007 Impreza WRX (non-STi R160 rear) (GD) Front Axles 2002-2003 WRX 750HP Sedan Front Axle (02-03 Only)   | -RA8522L5              | RA8520L5<br>RA8522L5<br>RA8521L0 |                 |
| Rear Axles (All Years) 500HP Direct Bolt-In Rear Axles 900HP Axle/Hub Kit  |                        |                                  | -SU45***        |

\* Axle does not come with ABS rings unless specified-Can be added for additional charge. \*Some DSS axles use heat-treated and tempered factory housings.

2002-2007 WRX w/ STi R180 Differential Conversion
500HP Direct Bolt-In Rear Axles------RA8526X4
900HP Axle/Hub kit-------

\*\*\*Hubs feature ABS mount for the factory ABS rings









-----SU46\*\*\*

RA8526X4

**SU55** 



**SUBARU** KIT/SHAFT



| 1-Piece 3" Aluminum  *Please note the Aluminum shafts have a maximum critical speed of 150MPH and a 02-07 WRX 5-Speed Aluminum | SUSH1<br>SUSH01      |
|--|----------------------|
| <b>1-Piece 2.375" Carbon Fiber</b> 02-07 WRX 5-Speed Carbon Fiber  | SUSH1-CF<br>SUSH6-CF |
| <b>2-Piece Steel</b> 02-07 WRX 5-Speed 2-Piece Steel 02-07 WRX w/ 6-Speed conversion 2-Piece Steel                             | SUSH1-2<br>SUSH6-2   |
| 2004-2007 WRX STi (R180 Differential) (GD) Axles 2004 Only 600HP Front Axle Bar Upgrade  | SBF1**<br>SBR1**     |
| 2005-2007 600HP Front Axle Bar Upgrade 600HP Rear Axle Bar Upgrade   | SBF2**<br>SBR2**     |

STi Level 5 and Pro-Level System

The Level 5 axle/hub system is designed for 800HP and backed by our 1 year warranty. This system includes both axles, hubs and studs. The outer CV is made from a proprietary material with a larger spline, larger torsional center bars made from high-grade aircraft quality material and billet inner CV housings with spline plug into the differential. New outer hubs are included in the kit to fit the larger outer CV spline and have wheel bolt patterns for both 2004 (5x100) and 2005-2007 (5x114.3) applications with ABS mount locations for the factory ABS rings. The Pro-Level Axle/Hub kit goes a step further, using even larger 36 spline center bars, larger CV internals and our ball & cage inners to withstand up to 1000HP.

800HP Level 5 Axle/Hub Kit------SU55\*\*\* 1000HP Pro-level Axle/Hub kit------SU58\*\*\*



**SU55** 

#### **Driveshafts**

**Driveshafts** 

1-Piece

| *Please note the Aluminum shafts have a maximum critical speed of 150MPH and are | e rated to 600HP* |
|--|-------------------|
| 04-07 STi 3" Aluminum  | SUSH2             |
| 04-07 STi 2.375" Carbon Fiber  | SUSH2-CF          |
| 2-Piece  |                   |
| 04-07 STi 2-Piece Steel  | SUSH2-2           |

#### 2008-2009 WRX STi

**Axles** 

600HP Rear Axle Bar Upgrade-----SBR5\*\* 600HP Front Axle Bar/Inner CV/Outer Race Upgrade-----SBF5\*\*

1-Piece 3" Aluminum

- \*Please note the Aluminum shafts have a maximum critical speed of 150MPH and are rated to 600HP\* 2008-2009 STi 1-Piece 3" Aluminum------
- \* Axle does not come with ABS rings unless specified-Can be added for additional charge.

\*Some DSS axles use heat-treated and tempered factory housings.

\*\*Axle bar upgrade: Stock axles utilize very strong CV housings; the problem with these axles is the center bar. The bars we make are made from high-grade aircraft quality material and have standard size splines. Kit includes axle bars, boots, clamps and grease and you re-use the stock CV housings.

\*\*\*Hubs feature ABS mount for the factory ABS rings



#### **SUPERFORMANCE, Coupe and GT40**

LEFT

**RIGHT** 

KIT/SHAFT

#### Cobra / Coupe / GT40

| _ | •   |    |    |      |
|---|-----|----|----|------|
| D | riv | es | ha | Itts |

| 96-04 Cobra 5-Speed & 8.8 Rear  | COBRA5-F |
|---------------------------------|----------|
| 99-04 Cobra 6-Speed & 8.8 Rear  |          |
| 05-07 Cobra 5-Speed & Dana Rear |          |
| 05-07 Cobra 6-Speed & Dana Rear | COBRA6-D |
| 05-07 Coupe 5-Speed & Dana Rear | COUPE5-D |
| 05-07 Coupe 5-Speed & Dana Rear |          |

#### **Rear CV Axles**

The 550HP axle kit uses high-grade aircraft quality center bars with re-tempered factory inner and outer CV joints.

#### 1996-2004 Cobra with 8.8 Rear

550HP Rear Axle Kit------CO101L2 CO102L2

The 950HP Level 5 axles are a direct bolt-in and feature our high-grade aircraft quality center bars with direct fit inner and outer made from a proprietary material designed to withstand high horsepower.

#### 1996-2004 Cobra with 8.8 Rear

950HP Level 5 Rear Axles------CO101L5 CO102L5

#### 2005-2007 Cobra / Coupe with Dana Rear

950HP Level 5 Rear Axles------CO105L5 CO106L5

#### 2006-2007 GT40

950HP Level 5 Rear Axles------GT100L5 GT100L5







| TOYOTA   | LEFT                                   | RIGHT                               | KIT/SHAFT                 |
|--|--|-------------------------------------|---------------------------|
| <b>1991-1999 MR2 Turbo</b> 550HP Level 2 Direct Bolt-in Axles  | RA9028L2                               | RA9028L2                            | TO15*                     |
| Toyota Supra 1-piece driveshafts available in 2.75" steel or 3" alun 1986-1992 Non-Turbo Automatic Trans:  |  |                                     |                           |
| AluminumSteel  |  |                                     |                           |
| <b>1986-1992 Non-Turbo Manual</b> Aluminum   |  |                                     | TOSH1<br>TOSH1-S          |
| 1986-1992 Turbo Manual & 1989-1990 Turbo Au<br>Aluminum  | ito                                    |                                     |                           |
| Steel  |  |                                     | TOSH2-S                   |
| 1986-1988 Turbo Auto & 1986-1988 Auto w/Mar<br>Aluminum  |  |                                     | TOSH3<br>TOSH3-S          |
| 1993-1998 Supra Turbo<br>Axles   |  |                                     |                           |
| 1200HP (Automatic) Axle/Hub Kit w/o ABS  |  |                                     | TO55<br>TO56              |
| Driveshafts The 1-Piece Pro-Series DOM Chromoly Driveshaft repseries u-joints and includes precision billet plates destransmission to differential, for both front and rear al Driveshafts for the TH400 and Powerglide conversion transmission and billet plate for the differential. | igned to maintair<br>ong with all hard | n perfect centerl<br>ware necessary | ine from the for install. |
| Turbo 6-Speed Shaft  |  |                                     | TOSH7<br>TOSH8            |
| Starlet<br>1990-1999 (EP82 / EP91)<br>600HP Axle/Hub Kit   |  |                                     | TO18*                     |
| 1998-2005 IS300 1-piece Conversion Driveshafts available in 3.5"Alum Aluminum  | ninum or 3.5"Stee                      | sl                                  | TOSH14<br>TOSH14-S        |
| IS300 w/1986-1992 Supra R154 Trans<br>Aluminum   |  |                                     | TOSH12                    |
| Stool  |  |                                     |                           |

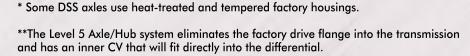
-----TOSH12-S



Steel-----



| VOLKSWAGEN 1979-1984 Rabbit/1985-1989 Scirocco (require 500HP Level 3 Axle/Hub Kit(Drag Race Only) |                                    | ange)                    | VW13         |
|--|------------------------------------|--------------------------|--------------|
| 750HP Level 5 Axle/Hub Kit(Drag Race Only)   |                                    |                          | VW15         |
| 1985-1987 Golf / GTI / Jetta 5-Speed Manual (  | requires 100mm i                   | nner flange)             | \A\(\a\)     |
| 500HP Level 3 Axle/Hub Kit-(Drag Race Only)750HP Level 5 Axle/Hub Kit-(Drag Race Only)             |                                    |                          | VW23         |
| 1987-1992 Golf / GTI / Jetta / Corrado (Manua  | l / 4 cyl)                         |                          |              |
| 500HP Level 3 Axle/Hub Kit750HP Level 5 Axle/Hub Kit   |                                    |                          | VW43<br>VW45 |
| 1993-1998 Golf / GTI / Jetta (Manual / 4 cyl)  |                                    |                          |              |
| 500HP Level 3 Axle/Hub Kit750HP Level 5 Axle/Hub Kit   |                                    |                          | VW53<br>VW55 |
| 1993-1998 Golf / GTI / Jetta / Corrado VR6 5-S   | peed Manual                        |                          |              |
| 400HP Level 2.9 Direct Bolt-In Axles   | RA2283X2                           | RA2282X2                 |              |
| 500HP Level 3 Axle/Hub Kit   |                                    |                          | VW63         |
| 750HP Level 5 Axle/Hub Kit   |                                    |                          | VW65         |
| 1993-1998 Golf / GTI / Jetta / Corrado VR6 wit<br>500HP Level 2.9 Direct Bolt-In Axles             | h <b>6-Speed Manua</b><br>RA2294X2 | l Conversion<br>RA2295X2 |              |
| 1999-2005 Golf / GTI / Jetta / Beetle VR6 & 1.8  | RT 5-Speed manua                   | ıl (excent 337)          |              |
| Level 0 Axles (no warranty/not a racing axle)  | RA2291L0                           | RA2292L0                 |              |
| 500HP Level 2.9 Direct Bolt-In Axles   | RA2291X2                           | RA2292X2                 |              |
| 1000HP Direct Bolt-In Axles (with inner stub flanges   | )RA2291X5                          | RA2292X5                 |              |
| 1999-2005 Golf / GTI / Jetta / Beetle VR6 & 1.8  | T 6 Coood manage                   | d (overage 227)          |              |
| 500HP Level 2.9 Direct Bolt-In Axles   | PA220AY2                           | RA2297X2                 |              |
| 1000HP Direct Bolt-In Axles (with inner stub flanges   |                                    | RA2297X5                 |              |
|  |                                    |                          |              |
| 2002-2003 GTI 337 / 20th Anniversary Edition   | 6-Speed Manual                     |                          |              |
| 500HP Level 2.9 Direct Bolt-In Axles   | RA2300X2                           | RA2301X2                 |              |
| 800HP Direct Bolt-in Axle  | RA2300X4                           | RA2301X4                 |              |
| 2005-2008 Rabbit / Jetta 2.5 5-Speed Manual  |                                    |                          |              |
| 500HP Level 2.9 Direct Bolt-In Axles   | RA2303X2                           | RA2304X2                 |              |
| 800HP Direct Bolt-in Axle  | RA2303X4                           | RA2304X4                 | 6            |
| 0005 0000 Bubble / CTL / Lawar / Lawar CLL 0.0 (   | 0.5 / 6 1.44                       |                          |              |
| 2005-2008 Rabbit / GTI / Jetta / Jetta GLI 2.0 8<br>500HP Level 2.9 Direct Bolt-In Axles           |                                    | RA2299X2                 |              |
| 800HP Direct Bolt-in Axle  |                                    | RA2299X4                 |              |
| *Level 3 Axle/Hub Kits require the use of the factory  | drive flange into th               | e differential.          |              |
| *On Level 3 and Level 5 VW Axle/Hub Kits hubs hav  | ve mounting points                 | for factory ABS r        | ing.         |





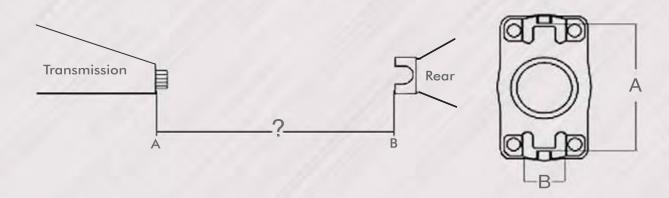
**RA2292L0** 

RA2298X4 RA2299X4



#### **HOW TO MEASURE FOR A DRIVE SHAFT**

Measure from the edge of the seal (Not the output shaft) to the centerline of the rear u-joint (please do this at ride height). The car can be lifted under the differential but make sure it has the weight on the rear springs.



To properly measure the rear end yoke, first determine if the yoke has (2) tabs that the rear joint will sit in-between or if there is not tabs (tabs are in the picture above) or if it has a flat plate. Be very careful with this measurement the size changes in increments of 1/16 (1-1/16 or 1-1/8 or 1-3/16)

#### Please provide this information

- 1. Transmission year make and model (spline count would help)
- 2. Differential info: what did it come from (did it have u-bolts or straps and (4) bolts or it was a flat plate)
- 3. What HP and torque does the motor have
- 4. if the car is being built for competition please give us a full run down of the car, weight, tire size and rear ratio all of this will help get you the correct shaft.

If using a turbo 400 please let us know if the tail shaft has a threaded hole in the center, this would have come from a Truck. The transmission is good but the Trans yoke will have to be machine (additional charge)



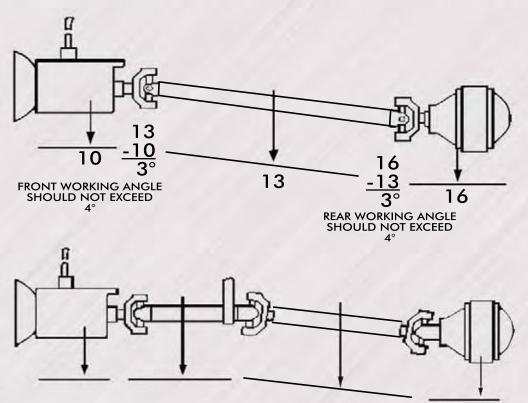
#### **ANGLE CALIBRATION**

One of the most misunderstood things in drive train today is understanding the DRIVESHAFT angle and what its effects are on a vehicle. I will try to make this as simple as possible. As a DRIVESHAFT turns at given angle, the joint moves in a forward to back motion. The first spot is the trans. angle and the second is the shafts angle. This movement kind of makes an X on paper if you were to map it out. Quite simply if the x or angle measurement on the top isn't the same as on the bottom you will end up with a bicycle crank type movement. In other words, one movement will not counteract the other movement. Most angle vibrations are in the lower MPH range (30-45mph) but can be seen higher. If you have a vibration under 15mph there is more than likely something bent under the vehicle.

#### Look at the chart below

The picture below shows a simple driveline and how its angles are laid out. This is a text book lay out and if you can achieve angles like this please do. But remember its not a perfect world and there are different factors to deal with when building a car. With all the vehicle's we have been under it never ceases to amaze us, what should work doesn't and what should not work does. The point I'm trying to make is, get the angles as close as possible, if there is a problem after it can be taken care of at that time. If you have a vehicle that has a problem and don't know what to do, contact us and we will help you as much as we can. Make sure both the top and bottom angle do not exceed 4 degrees. If they do it will need some sort of C.V. or double cardan style joint.

Use this chart to check your angle:







#### **TRANSMISSION YOKES**

#### CHRYSLER

| 727, Viper T56 and 30 spline Manual transmissions | s, Rockland standard gear GM T56 |
|---|----------------------------------|
|---|----------------------------------|

| 7260 yoke 30 spline        | TR7260-727 |
|----------------------------|------------|
| 7290 yoke 30 spline        | TR7290-727 |
| 1350 Forged yoke 30 spline |            |
|                            |            |

904 and 26 spline manual transmissions

7260 yoke 30 spline ----- TR7260-904

#### GM

## Turbo 350,700R,200R and 27 spline Power glides, GM & Ford T56 (Not Rockland standard gears T56. See Chrysler listing) and 4L60

| 1310 yoke 27 spline                                | TR1310-350 |
|--|------------|
| 1350 Forged yoke 27 spline                         |            |
| 1310 special yoke with u-bolts for corvette(63-74) |            |
| 1310 special yoke with u-bolts for CV HEAD         |            |
|  |            |
| 1310 corvette 84-96 style w/o damper (re-used old) | IKISIU-CV  |

#### Turbo 400, Richmond 5 speed, M22 and late super T10, 4L80

| 1310 yoke 32 spline       | TR1310-400 |
|---------------------------|------------|
| 1350 Forged yoke 32spline | TR1350-400 |



12 Bolt 1350 Yoke

#### **FORD**

#### C4, T5 AOD,AODE TREMEC 3550 and some older 4 speeds (28 spline)

| 1310 yoke 28 spline | TR1310-C4 |
|---------------------|-----------|
|                     |           |
| 1330 yoke 28 spline | TR1330-C4 |

#### C6, A40D TREMEC 4617 and some 4 speeds (31 spline)

| 1330 yoke 31 spline        | TR1330-C6 |
|----------------------------|-----------|
| 1350 Forged yoke 31 spline |           |
| 1330 Torged yoke 31 spille |           |

#### **PINION YOKES**

#### GM

| 10 bolt Chevy 1310          | EY10B1310 |
|-----------------------------|-----------|
| 10 bolt Chevy 1350 billet   |           |
| 10 bolt Chevy Saginaw joint |           |
| 12 bolt Chevy 1310          | EV12R1310 |
| 12 bolt Chevy 1350 billet   |           |
| 12 bolt Chevy 1350 billet   |           |

#### **FORD**

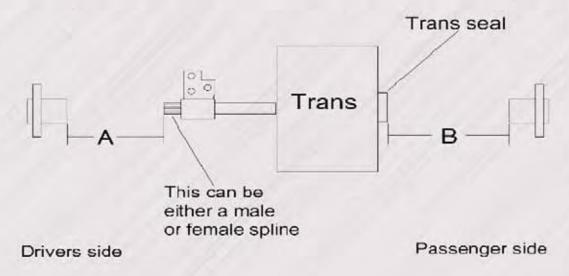
| 8.8 1350 billet         | FY1350-8800 |
|-------------------------|-------------|
|                         |             |
| 9" 1310 cast yoke       |             |
| 9" 1310 billet          | EY1350-9285 |
| 9" 1330 (Factory Reman) | EY1330-9050 |
| 9" 1350 billet          | EY1350-9280 |





#### **HOW TO MEASURE FOR A CUSTOM AXLE**

(For cars with out intermediate bars just measure from the seal on both sides)



When measuring for a custom axle please makes sure the car is at Ride Height this will make sure for a perfect fit.

- 1. Year, Make and Model of the trans
- 2. Year, Make and Model of the car
- 3. Does the car have abs and do you want to have the ring on the new axles?
- 4. Intended use of the axle
- 5. Does the car have any alignment issues?
- 6. What hp does the axle have to handle and is it forced induction or all-motor?

Keep in mind, we are a full custom axle and drive shaft shop able to attach most any ends together, if you have any questions please don't hesitate to call and make sure you have all the information correct.

#### **NOTES:**



#### DRAG RACING DRIVESHAFTS AND STREET SHAFTS

When a company has been around for 30+ years things are put into a certain perspective. Either you get old with the rest of the pack or you grow and learn on a constant basis. Here at The Driveshaft Shop we grow and learn everyday. Being involved in the racing industry since the early 70's. We remember the days on Long Island when Motion Performance was a local shop that just happened to be in Baldwin. Drag racers stopped by on a regular basis and National Speedway was the place to go. We understand cars and the unique challenges involved in making a racing shaft today. Back in the 70's it was simple; just use a truck tube and some good joints and you have a race shaft. Technology has changed and so has The Driveshaft Shop. With today's higher HP/Torque motors, higher RPM drive trains and sophisticated suspensions you need to know what you're doing to make a shaft today. We manufacture driveshafts in a standard carbon steel, Chromoly or 6061-T6 aluminum. All of our carbon steel and Chromoly shafts are welded to our demanding specs using our unique slow feed lathe mounted welders using a special powdered core wire that has a higher tensile strength than conventional welding. Every shaft is balanced on our state of the art computerized 2 plane balancer, and weights are attached with our special rivet type mounts. All this is great. But before any shaft is made we carefully make sure the shaft is designed to spec before we manufacture it, we could just make a simple flyer to ask what's needed (we have that for lower powered cars), but we feel at this level we need to talk to you and give you a personal assessment of the car to assure its proper part.

We will need to know the following:

- 1. HP/Torque of the motor
- 2. Transmission
- 3. Rear ratio
- 4. Rear tire size and height
- 5. Top MPH the car will see
- 6. Weight of car with driver



With this info we will be able to check for overall strength, critical speed and durability needed. All shafts are hand made in our Carolina facility and carefully packed for shipping within days. If you're looking for a racing shaft give us a call and let us make you a custom shaft for your application.

| To check for critical speed | do this equation:                           |   |      |
|-----------------------------|---|---|------|
| Top speed                   | X 336 (a constant) X rear ratio (like 4.10) | ) then divide it by the tire height (28" tall | tire |

Here is an example:

Top speed is  $160 \text{mph} \times 336 = 53760 \times \text{a}$  Rear Ratio of 4.10 = 220416 then divide this number by the tire height 28'' this car would have top RPM of 7872. Now the shaft being designed will need to be able to do this RPM.





#### STREET ROD DRIVESHAFTS

Here at the Driveshaft Shop we are street rod people. Everyone in the building is into some sort of car they love and street rods are not foreign to us. We manufacture shafts from simple carbon steel to chromoly and finish up the line up with 6061-T6 Aluminum. These shafts can be made in any style or arrangement. Where we differ from most companies is that we have an understanding of the entire car. Let's start with a simple problem. John Knuclebuster has installed a 350/700R in his 47 Chevy and has a vibration when stepping on the gas. He has brought the shaft back to the shop he purchased it from several times only to be told the shaft is balanced and guess what, it more than likely is. A friend of Mr. Knuclebuster checks the pinion angle and tells him it's correct? What was missed was the front and rear angles have to be checked and compared to one another. They need to be the same or relatively close in angle and have no more than 4 degrees of operation. Simple right? Not really. Due to the 700R sitting so high in the tunnel he can't get it higher to correct the angle. Solution is a C.V. on the front of the shaft (can be made for just about any car). I know the story is kind of corny but we have been around for years and hear stories like this over and over. Not only can we make the best shaft for the car, but if there is a problem we will stay with it until the end. Professional drive train people doing what they love, making parts.

So, if your doing a simple 350/350 in your 3 window or have decided to put a C5 drive train under your 37 (we can make c.v. axles too) please give us a call and see what the REAL Driveshaft Shop is all about.



#### **DRIVESHAFT Vibration: 101**

Most people have trouble determining if the vibration in their vehicle is coming from the DRIVESHAFT or not. There are typically two types of vibration most vehicles would have. A fast cycle vibration or a slow cycle vibration. To help understand this lets say we put a bucket of water on the passenger's floor. If the vibration in the vehicle produces small ripples on the top of the water this would be considered a fast cycle vibration. This type of vibration is usually a drive train vibration, things like the driveshaft, motor or torque converter. If the vibration kind of puts waves on the top of the water or would splash. This type of vibration is a slow cycle vibration and usually is an axle or tire vibration. People have trouble determining where the vibration in there vehicle is coming from. Try the test below if your not sure.

#### **JACK TEST**

A simple way to do this is put the vehicle in question up on jack stands (make sure the vehicle is completely secure), block the front tires and run the vehicle up to the speed you have the vibration. Make sure you use the brake to stop the drive train before you put the car in park if it's an automatic. If the vibration is a fast cycle vibration you may want to have the DRIVESHAFT checked for balance or This may make no sense to you but you may try indexing the shaft 180 degrees (just pull the shaft off the rear yoke and put it on the opposite way). What this does is change the resonant frequency property of the driveline and in many cases it takes the vibration away. If you have a slow cycle vibration take the tires off the car (make sure you put lugs back on the axle to keep the brake in line) and run the vehicle again. If the vibration is gone you now have to find out if it's the rim or the tire and good tire shop can help you with that. This is a simple test for any vehicle but please if you're not completely sure of how to put the car on stands safely bring the car to a certified tech. to perform the test. If you want further help with understanding this process or want help understanding vibration problems please call or e-mail us. We live for drive train and will help as much as we can.



## Balancing Perfection: Our New 9,500 RPM High Speed Balancer



The Drive Shaft shop is proud to now offer actual high speed balancing service. Over the years we have been faced with the question that almost every balancing machine available raises. "How fast is a shaft balanced at?" Most balancing machines are very efficient in doing the job that they are designed for, as long as they are calibrated and working properly. Instead of actual shaft speed, they rely on sensors that detect the "weight centerline" of the part being spun. This means that when the shaft is spinning, the machine is seeing how far out of center the weight is and then goes on to indicate what amount of weight is needed to bring it within a certain tolerance. But not every drive shaft application is the same, and depending on what the drive shaft is going to be used for, some will need to have a more detailed approach in balancing.

That being said, when the shaft is being spun at the actual speed that it will be running at, it presents more information to assimilate and therefore gives the ability to more accurately correct it. Another major advantage is that a high speed balancer will also be able to analyze parameters that the slow speed machine cannot, such as u-joint tolerance, tube flex, harmonic resonance, slip yoke instability and more. With this new machine we can spin a 17lb shaft to actual speeds of over 9000 RPM, whereas most drive shaft balancers only spin from 400-3000 RPM (most average about 1000 RPM). This machine was custom made for us and high speed balancing is offered as a separate service, only from The Drive Shaft Shop.