



Installation Instructions

PART NUMBERS: 75943, 87673, 44756

Applications:

Years	Make	Models
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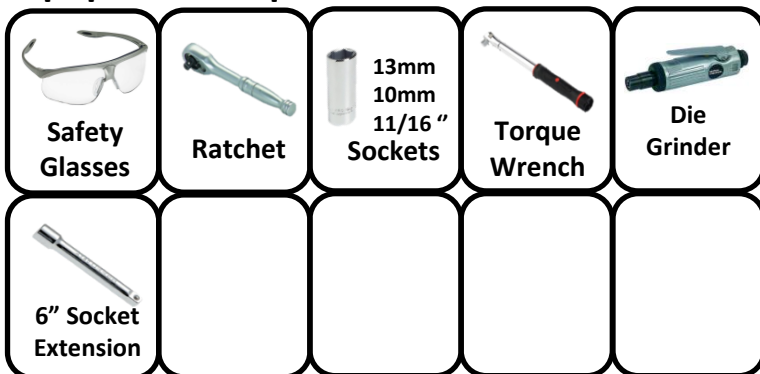
2015-Current*	Lincoln	MKC
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*Visit our website for the most up to date information regarding application years and trim levels.

Installation Time: 45 min.

The time listed above is the average time for professional installers. If you do not feel comfortable performing this installation on your own or are in need of assistance, please contact a professional installer.

Equipment Required:

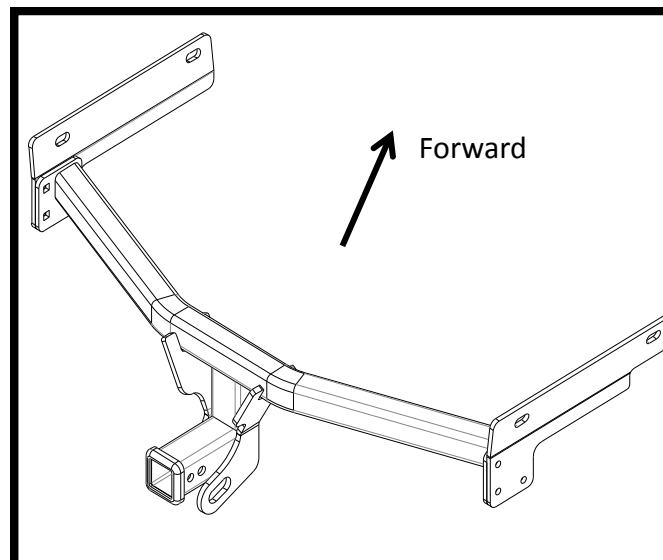


DO NOT EXCEED LOWER OF TOWING VEHICLE MANUFACTURER'S RATING OR:

Hitch Type	Max Gross Trailer Weight	Max Tongue Weight
Weight Carrying	3500 lb. (1588 kg)	525 lb. (238 kg)
Weight Distributing	X	X



Representative Vehicle Photo



Hitch Illustration



Always wear **SAFETY GLASSES**
when installing hitch

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Fastener Kit: 75943F

Wiring Access Location: SUV 1,2

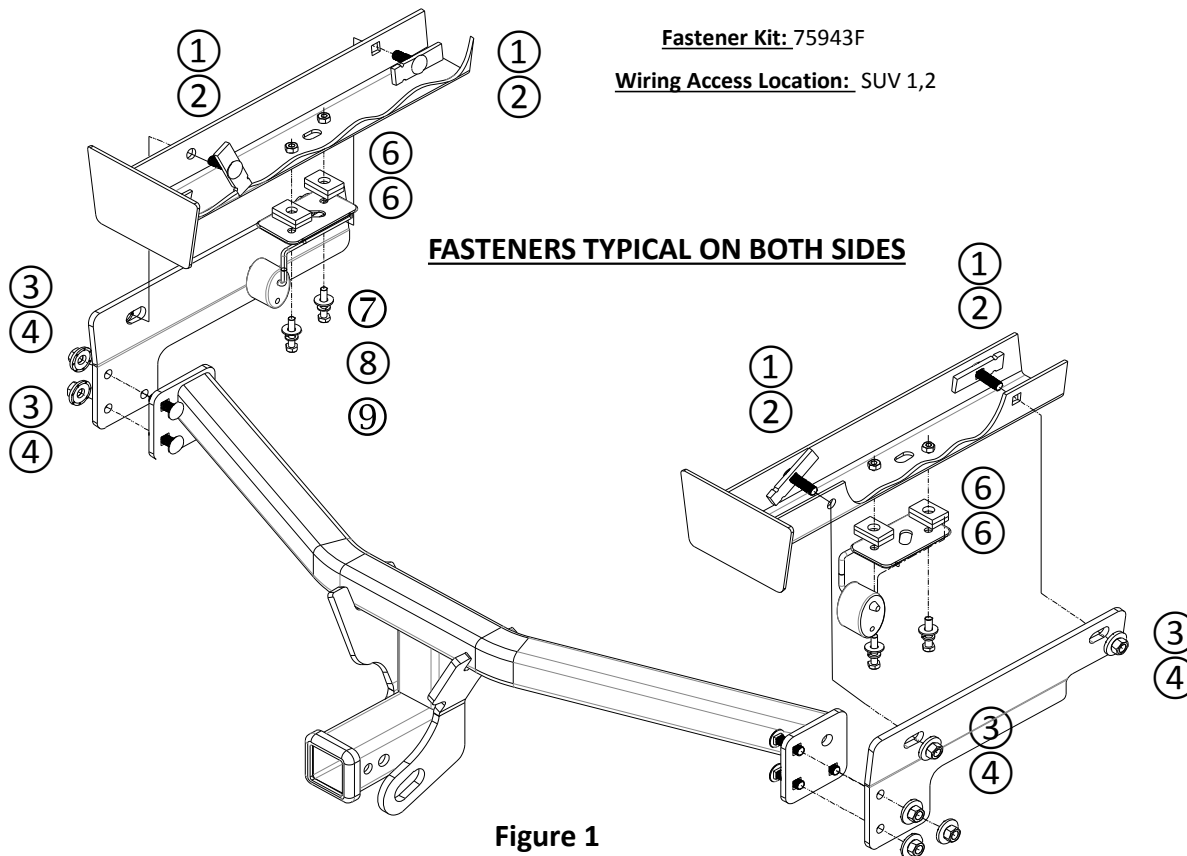


Figure 1

①	Qty. (10)	Carriage bolt 7/16" - 14 x 1.50 GR5	
②	Qty. (4)	Spacer 1/4" x 7/8" x 3	
③	Qty. (10)	Conical washer 7/16"	
④	Qty. (10)	Het Nut 7/16" - 14 GR2	
⑤	Qty. (4)	Fish wire 7/16" - 14	
⑥	Qty. (8)	Spacer (round hole) .250 x 1 x 1.5	
⑦	Qty. (4)	Bolt M8x1.25x40 CL10.9	
⑧	Qty. (4)	Lock Washer 5/16"	
⑨	Qty. (4)	Flat Washer 5/16"	

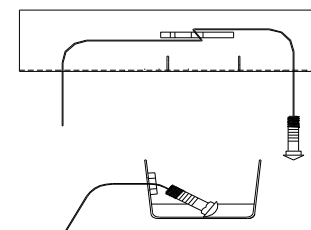
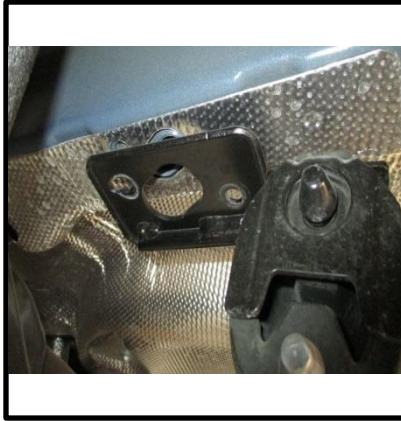
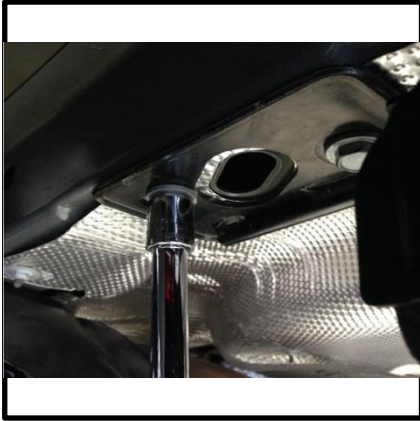


Figure 2 Fishwire Technique

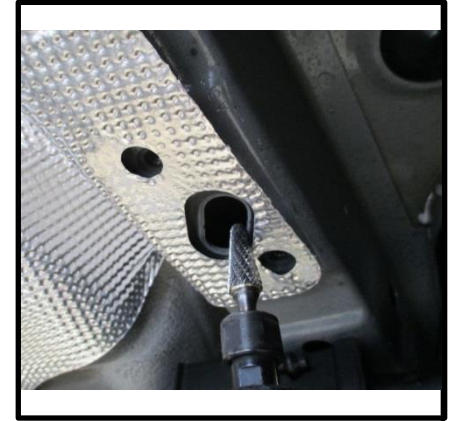
- Lower exhaust by removing the (2) 8mm bolts from the hanger bracket on both sides of the vehicle.
- Enlarge the access hole with a die grinder to allow 7/16" carriage bolts and spacers access to both sides of vehicle frame rail.
- Fishwire the 7/16" carriage bolts and spacers through the enlarged access hole and out the two side mounting holes in the frame rail, leave fishwires attached. See Figure 2.
- Raise side brackets over fishwires, remove fishwires and install conical washers and nuts on both sides. Hand tight only at this time.
- Slide the hitch in from the rear passenger side of the vehicle over the exhaust and into position.
- Bolt together the hitch with the side brackets with 7/16" carriage bolts, conical washers and nuts. Hand tight only at this time.
- Sandwich (4) .25" x 1" x 1.5" spacers between hanger bracket and frame rail on both sides, and reattach the hanger bracket with the M8 bolts in fastener kit. Make sure the holes on hanger bracket and spacers line up for the bolt to go through.
- Tighten all M8 CL10.9 fasteners with torque wrench to 20 Lb.-Ft. (27 N*M) and all 7/16" GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M). If needed, remove the two nuts holding inner fender on passenger side to ease installation of forward attachment point.**

⚠ Proper torque is needed to keep the hitch secure to the vehicle when towing.

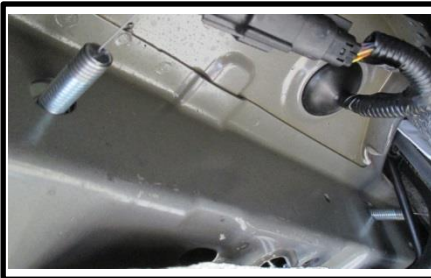
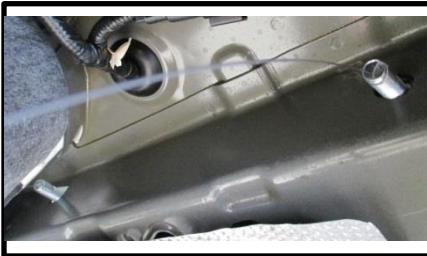
1. Lower exhaust by removing the (2) 8mm bolts from the hanger bracket on both sides of the vehicle.



2. Enlarge the access hole with a die grinder to allow 7/16" carriage bolts and spacers access to both sides of vehicle frame rail.



3. Fishwire the 7/16" carriage bolts and spacers through the enlarged access hole and out the two side mounting holes in the frame rail, leave fishwires attached. See Figure 2.



4. Raise side brackets over fishwires, remove fishwires and install conical washers and nuts on both sides. Hand tight only at this time.



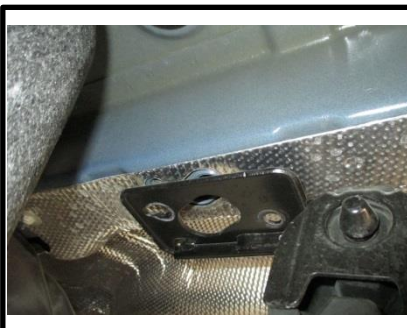
5. Slide the hitch in from the rear passenger side of the vehicle over the exhaust and into position.



6. Bolt together the hitch with the side brackets with 7/16" carriage bolts, conical washers and nuts. Hand tight only at this time.



7. Sandwich (4) .25" x 1" x 1.5" spacers between hanger bracket and frame rail on both sides, and reattach the hanger bracket with the M8 bolts in fastener kit. Make sure the holes on hanger bracket and spacers line up for the bolt to go through.



8. **Tighten all M8 CL10.9 fasteners with torque wrench to 20 Lb.-Ft. (27 N*M) and all 7/16" GR5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M).** If needed, remove the two nuts holding inner fender on passenger side to ease installation of forward attachment point.

