Frame rail **Installation Instructions Ford Ranger** Note: Relocation of spare tire bracket is NOT required.

Fascia

Fastener Kit: 75790F (May have fasteners left over.)

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Hitch Shown In Proper Position

Wrenches: 11/16", 19 mm

Rearward

Equipment Required:

Vehicle shown with

existing weld nuts.

installation without

existing weld nuts.

See Sheet 2 for

Part Numbers:

75790

Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)
Weight Distributing	6,000 (2724 Kg)	600 (272 Kg)
Weight Carrying Ball Mount	4,000 (1816 Kg)	600 (272 Kg)

Wiring Access Location: PU3 & PU4

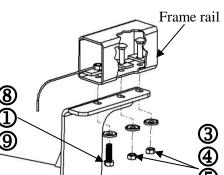
Accessory Rating

 \mathbf{C}

Kink pull wire to keep block independent of bolt

Existing hole

Example of Pull Wire Procedure



Note: 19mm open end style wrench must be purchased to allow removal of spare tire after hitch installation.

1	Qty. (4)	Conical Washer 1/2"	6	Qty. (4)	Hex Nut 7/16"-14
2	Qty. (3)	Hex Bolt M12 x 1.75 mm x 45 mm CL 10.9	Ø	Qty. (4)	Pull Wire 7/16"-14
3	Qty. (4)	Carriage Bolt 7/16"-14 x 1-3/4" GR 5	8	Qty. (2)	Nut-Block-Handle Assembly
4	Qty. (4)	Block 3/16" x 1" x 2"	9	Qty. (2)	Hex Bolt M12 x 1.25 mm x 40 mm CL 10.9
(5)	Qty. (4)	Conical Washer 7/16"			

- Remove existing (OE) tow bar bracket if equipped. 1.
- 2. Position the hitch on the frame rail as shown.
- Install the 1/2" conical washers and M12 x 1.75 mm hex bolts as shown to hold the hitch in place. 3.
- 4. Install blocks and 7/16" carriage bolts using the pull wire procedure as shown. Leave the pull wires attached.

Frame rail

Existing weld nuts

- 5. Use the pull wires to insert the 7/16" carriage bolts through the attachment holes of the hitch. Remove the pull wires.
- 6. Install the 7/16" conical washers and hex nuts as shown.
- 7. Insert nut-block-handle assembly through opening in rear of frame rail and slide over rearmost hole. Make sure the nut-blockhandle assembly is flat on the surface of the frame rail.
- While holding nut-block-handle assembly in place, install M12 x 1.25 mm hex bolt and 1/2" conical washer as shown.
- Torque all fasteners to specification.

Tighten all 7/16" GR 5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M) Tighten all M12 x 1.75 mm CL 10.9 fasteners with torque wrench to 92 Lb.-Ft. (125 N*M) Tighten all M12 x 1.25 mm CL 10.9 fasteners with torque wrench to 130 Lb.-Ft. (176 N*M)



Frame rail **Installation Instructions Ford Ranger** Note: Relocation of spare tire bracket is NOT required. Fascia

Part Numbers:

75790

Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LB)	Max Tongue WT (LB)	
Weight Distributing	6,000 (2724 Kg)	600 (272 Kg)	
Weight Carrying Ball Mount	4,000 (1816 Kg)	600 (272 Kg)	

Wiring Access Location: PU3 & PU4

Accessory Rating

Frame rail

C

Kink pull wire to keep block Existing hole

independent of bolt **Example of Pull Wire Procedure**

Note: 19mm open end style wrench must be purchased to allow removal of spare tire after hitch installation.

Rearward

Equipment Required:

Vehicle shown

nuts.

without existing weld

Hitch Shown In Proper Position

Wrenches: 11/16", 19 mm

Fastener Kit: 75790F (May have fasteners left over.)

1	Qty. (4)	Conical Washer 1/2"	6	Qty. (4)	Hex Nut 7/16"-14
2	Qty. (3)	Hex Bolt M12 x 1.75 mm x 45 mm CL 10.9	Ø	Qty. (4)	Pull Wire 7/16"-14
3	Qty. (4)	Carriage Bolt 7/16"-14 x 1-3/4" GR 5	8	Qty. (2)	Nut-Block-Handle Assembly
4	Qty. (4)	Block 3/16" x 1" x 2"	9	Qty. (2)	Hex Bolt M12 x 1.25 mm x 40 mm CL 10.9
(5)	Qty. (4)	Conical Washer 7/16"			

Note: Fasteners typical both sides

Install blocks and 7/16" carriage bolts using the pull wire procedure as shown. Leave the pull wires attached.

Frame rail

- 2. Position the hitch on the frame rail as shown.
- Use the pull wires to insert the 7/16" carriage bolts through the attachment holes of the hitch. Remove the pull wires. 3.
- Install the 7/16" conical washers and hex nuts as shown. 4.
- Insert nut-block-handle assembly through opening in rear of frame rail and slide over rearmost hole (both sides). Make sure each nut-block-handle assembly is flat on the surface of the frame rail.
- While holding the nut-block-handle assemblies in place, install M12 x 1.25 mm hex bolts and 1/2" conical washers as shown.
- Torque all fasteners to specification.

Tighten all 7/16" GR 5 fasteners with torque wrench to 50 Lb.-Ft. (68 N*M) Tighten all M12 x 1.75 mm CL 10.9 fasteners with torque wrench to 92 Lb.-Ft. (125 N*M) Tighten all M12 x 1.25 mm CL 10.9 fasteners with torque wrench to 130 Lb.-Ft. (176 N*M)