		Installation	ictions	Part Numbers:			
		GMG	C Acadia	l	75528		
	Frame Fascia Saturn			k		87435	
14				e	44569		
,	↓	Chevrol	Chevrolet Traverse			78218 UH	
ŀ			Do Not Exceed Lower of Towing Vehicle Manufacturer's Rating or				
	Spacer			Hitch type Max Gross Trailer WT (LB)		Max Tongue WT (LB)	
Hitch Shown In Proper Position				Distributing	7500 (3405 Kg)	750 (341Kg)	
				ht Carrying 11 Mount	5000 (2270 Kg)	750 (341 Kg)	
Equipment Required: Wiring Access Location: SUV 1, SUV2 Fastener Kit: 75528F Wiring Access Location: SUV 1, SUV2 Wrenches: 18mm, 3/4" If needed install handle nut through rectangular access hole next to round hole. Typical.							
	Exhaus	t not shown.		Existing weldnuts Frame rail			
		receiver and bumper. Use this combination for bumpers with weldnuts.					
Lower exhaust system for ease of installation. $ \begin{array}{c} $							
1	Qty. (6)	Hex Bolt M12X1.75X45 CL10.9	④ Qty. (2) 1/2"-13 H	landle Nut		
2	Qty. (6)	Conical Washer	5 Qty. (2) Hex Bolt	1/2"-13 X 1-3/4" Gr.5		
3	Qty. (2)	Spacer					
1.	Remove	Remove the fascia door. Return to owner.					

- 2. Detach the rubber exhaust hangers and lower the rearward portion of the exhaust ((2) on single exhaust, (4) on dual).
- 3. Raise hitch into position over the exhaust pipes aligning the slots in the hitch with the weldnuts in the bottom of the frame rails.
- 4. Loosely install the M12 bolts and conical washers for existing weldnuts in bumper. Or install 1/2" bolts, conical washers and handle nuts for bumpers without existing weldnuts.
- 5. Install M12 bolts & conical washers through receiver at the bumper attachment. Sandwiching the spacer between the receiver and bumper and into the weldnuts in vehicles bumper.
- 6. Loosely attach fasteners as shown, center hitch on vehicle and tighten fasteners to specifications below.
- 7. Raise exhaust system back into position.

Tighten all M12 bolts with torque wrench to 92 Lb.-Ft. (125 N*M), Tighten all 1/2"-13 Gr.5 bolts with torque wrench to 50 Lb.-Ft. (68N*M)

Note: check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in trunk pan or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working beneath a vehicle and wear eye protection. Do not cut access or attachment holes with a torch.